



# Embodied Carbon: A Hidden Climate Solution

Alaska Center for Appropriate Technology

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*Principal*

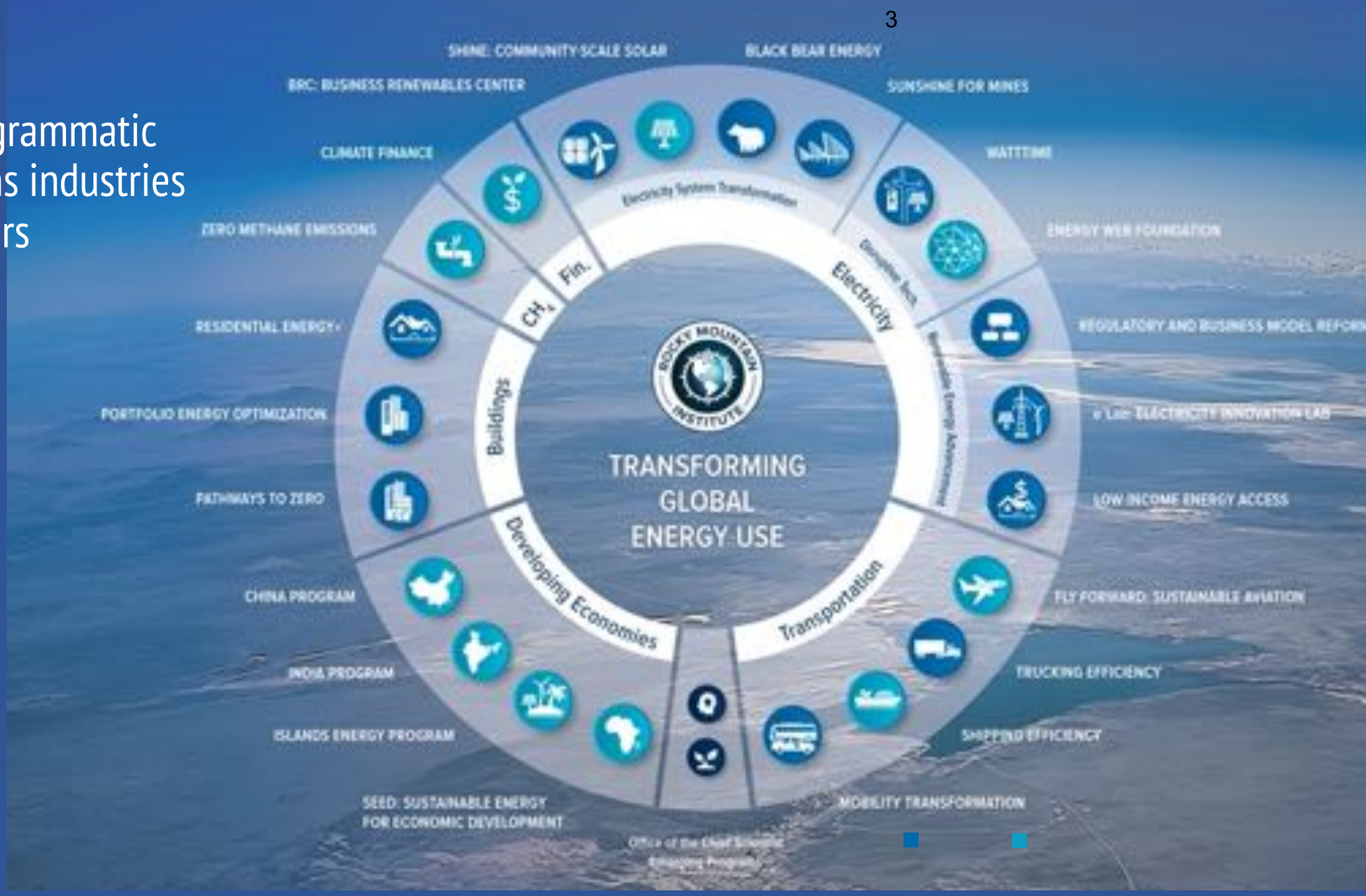
Carbon-Free Buildings



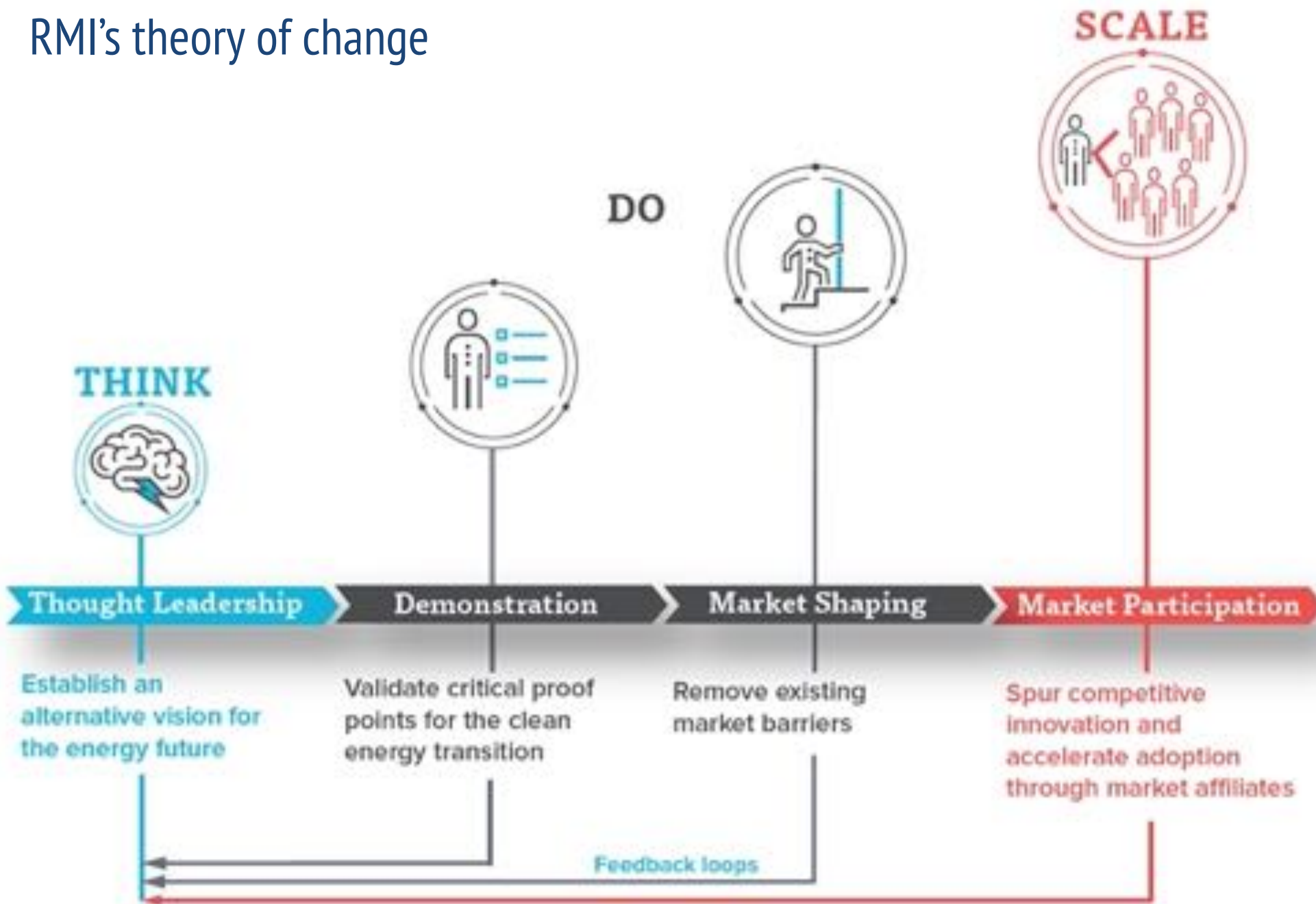


**As an independent non-profit “think-and-do” tank, RMI engages businesses, communities, institutions, and entrepreneurs to transform the global energy system to secure a clean, prosperous, zero-carbon future for all**

RMI's programmatic work spans industries and borders



# RMI's theory of change



# RMI Carbon Free Buildings group is driving progress through four key initiatives

## CFB Initiatives

Building Electrification

ABCC/REALIZE

Pathways to Zero

Portfolio Energy Optimization

## Description

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Driving the technical, policy, and regulatory solutions to accelerate the transition to **all-electric buildings**.

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Deploying high-quality, prefabricated **mass-scale net zero retrofit packages** that are easy to install and financed through utility cost savings.

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Catalyzing early movers on a path to district scale **zero carbon buildings, zero embodied carbon, and grid interactivity** by working with companies, campuses, districts, cities, states and the Federal Government.

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Accelerating commercial and residential building retrofits by streamlining energy project analysis and **investment prioritization across portfolios**.

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# The Recipe for Carbon-Free Buildings

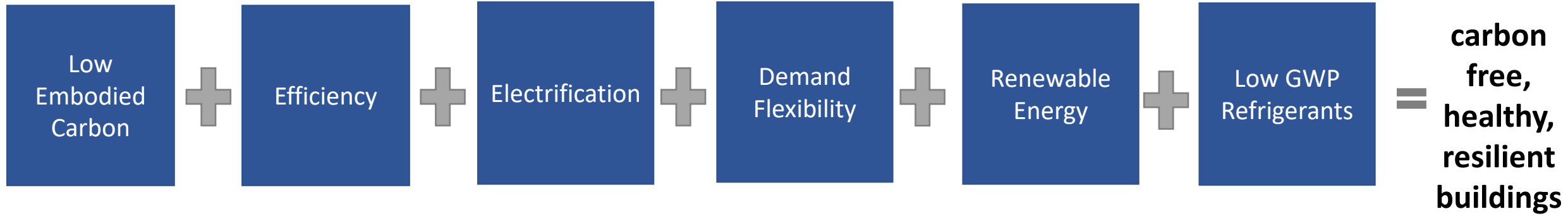
Low Embodied Carbon

11% of global energy-related emissions are spent creating and transporting building materials

Zero Operational Carbon

28% of global energy-related emissions are spent powering our buildings

28% Of global energy-related emissions are spent powering our buildings



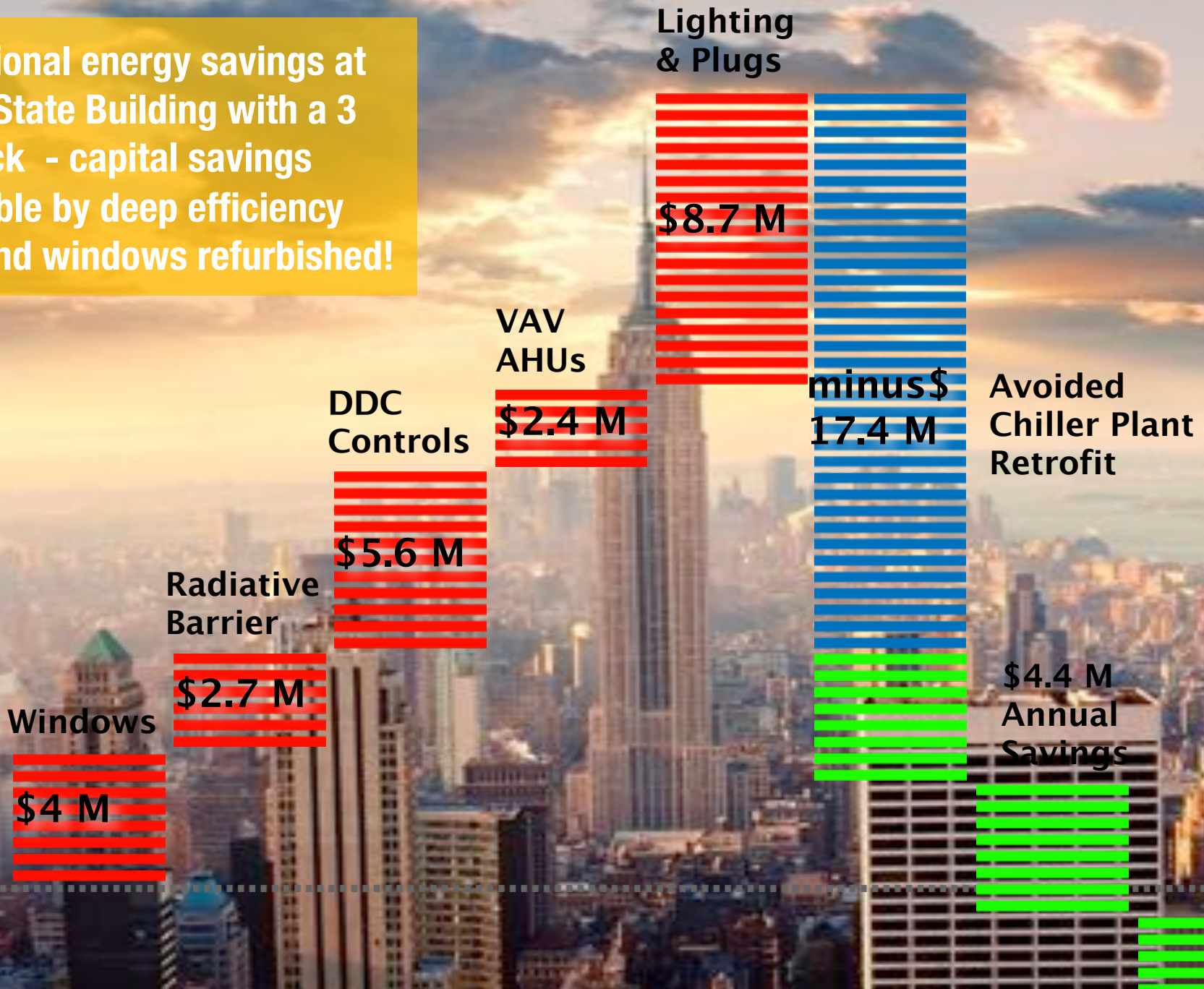
## Contextual and Infrastructure Factors

Industrial emissions  
(Raw materials extraction, processing, manufacturing and transportation)

Carbon-Free Mobility  
(Managed EV charging and Public Transportation)

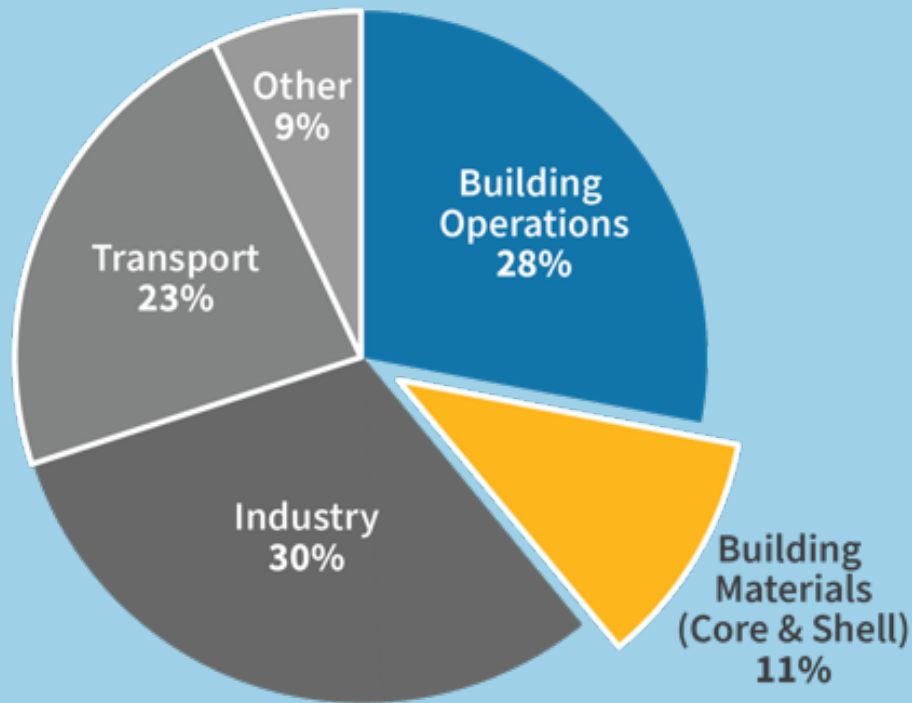
Carbon-Free Electric Grid

**40% operational energy savings at the Empire State Building with a 3 year payback - capital savings made possible by deep efficiency savings – and windows refurbished!**



# Embodied Carbon is Significant

Global energy-related CO2 emissions by sector:



Building materials and construction currently constitutes the 4th largest source of energy-related emissions, at **11% of the global** annual total.

*Adapted from the UNEP 2019 Global Status Report*



# Embodied carbon is everywhere

**Embodied carbon** refers to the greenhouse gas (GHG) emissions associated with the manufacturing, transportation, installation, maintenance, and disposal of building materials.

**Upfront embodied carbon** focuses on the GHG emissions released before a building is constructed. These can also be thought of as **supply chain emissions**.



*Image Source: [Carbon Leadership Forum, 2020](#)*

# Embodied Carbon is an opportunity

Energy efficiency and grid decarbonization efforts will decrease operational carbon over time.

By 2050, it is projected that embodied carbon will take up almost half the total carbon emissions from new construction.

Total Carbon Emissions of Global New Construction from 2020-2050  
Business as Usual Projection

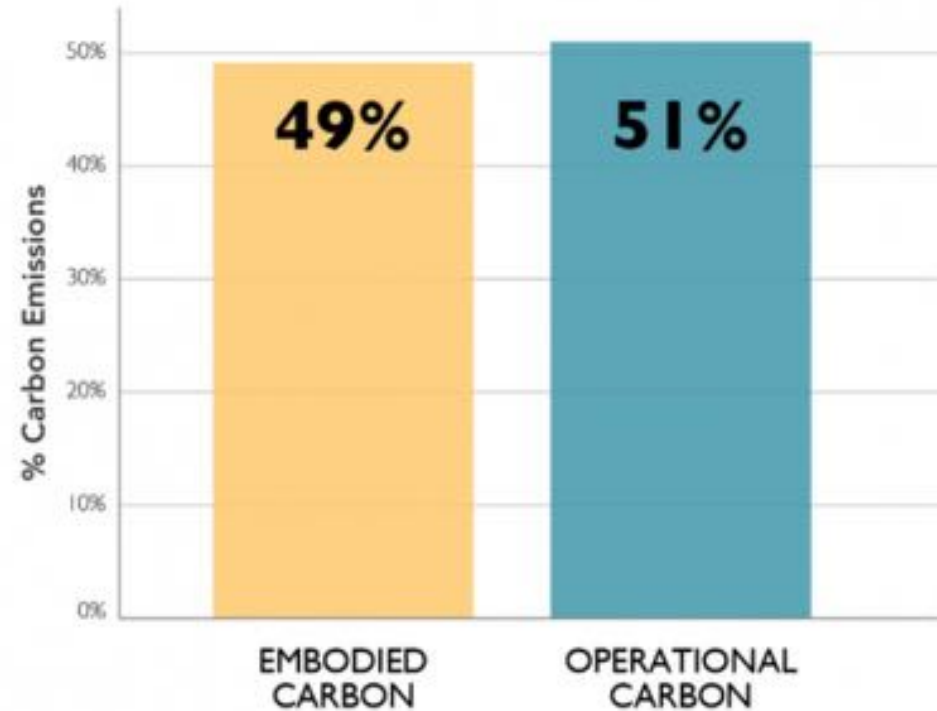


Image Source: [Architecture2030](#), 2020

# Embodied carbon is urgent

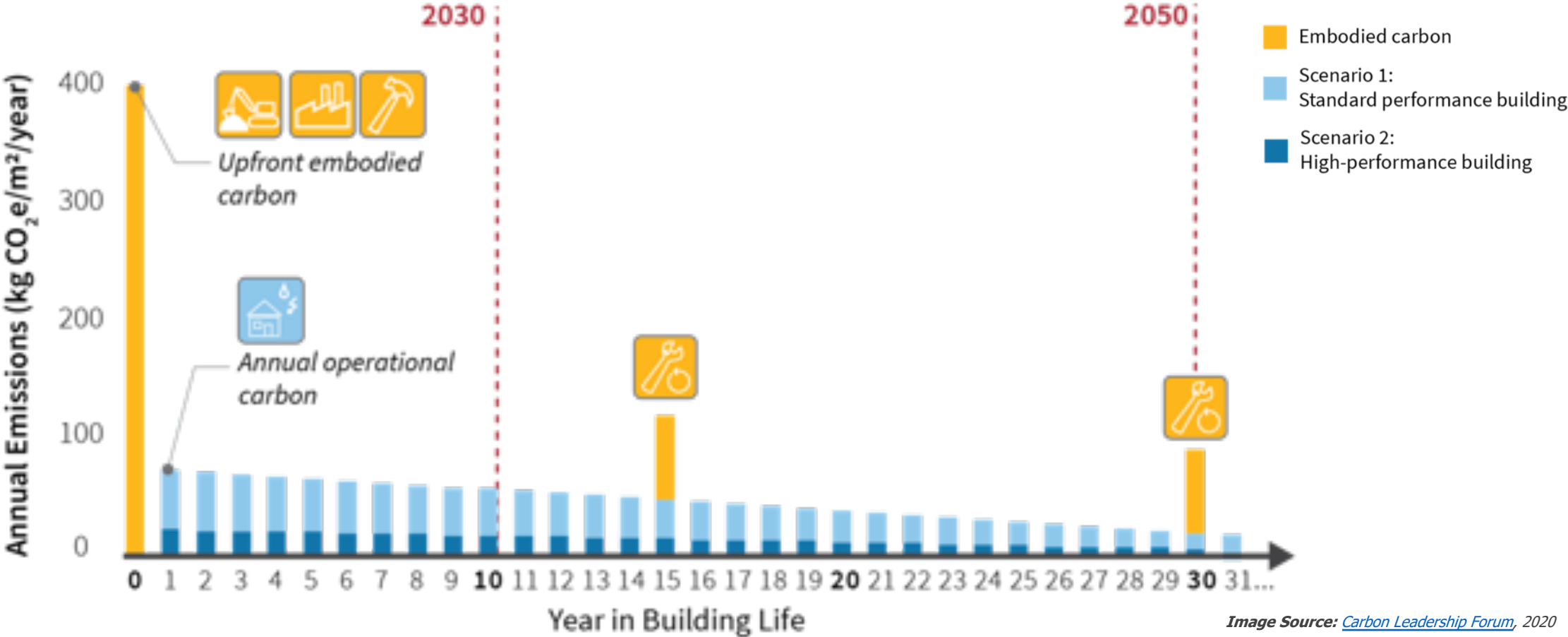
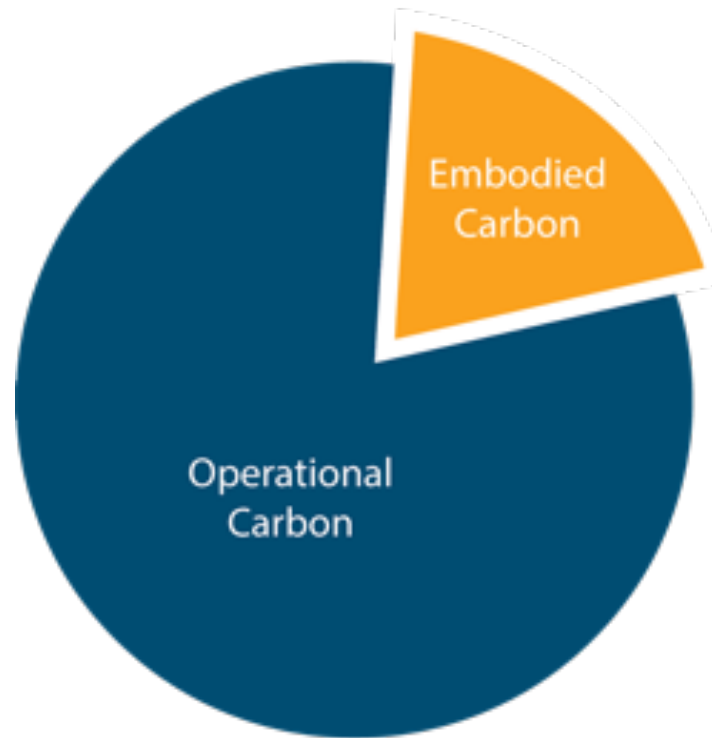


Image Source: [Carbon Leadership Forum, 2020](#)

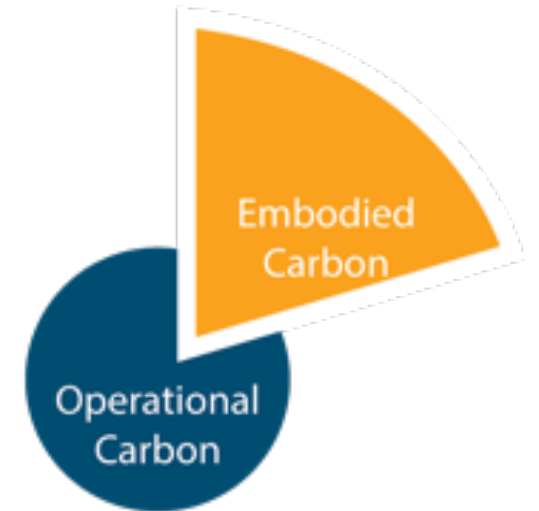
# Embodied Carbon is proportionally increasing

Energy efficiency and grid decarbonization efforts will decrease operational carbon over time.

There are no analogous efforts for embodied carbon.



**Building as Usual**



**High Performance Buildings**

*Image Source: [Carbon Leadership Forum, 2020](#)*

Carbon-Free Buildings  
Low-Embodied Carbon Program

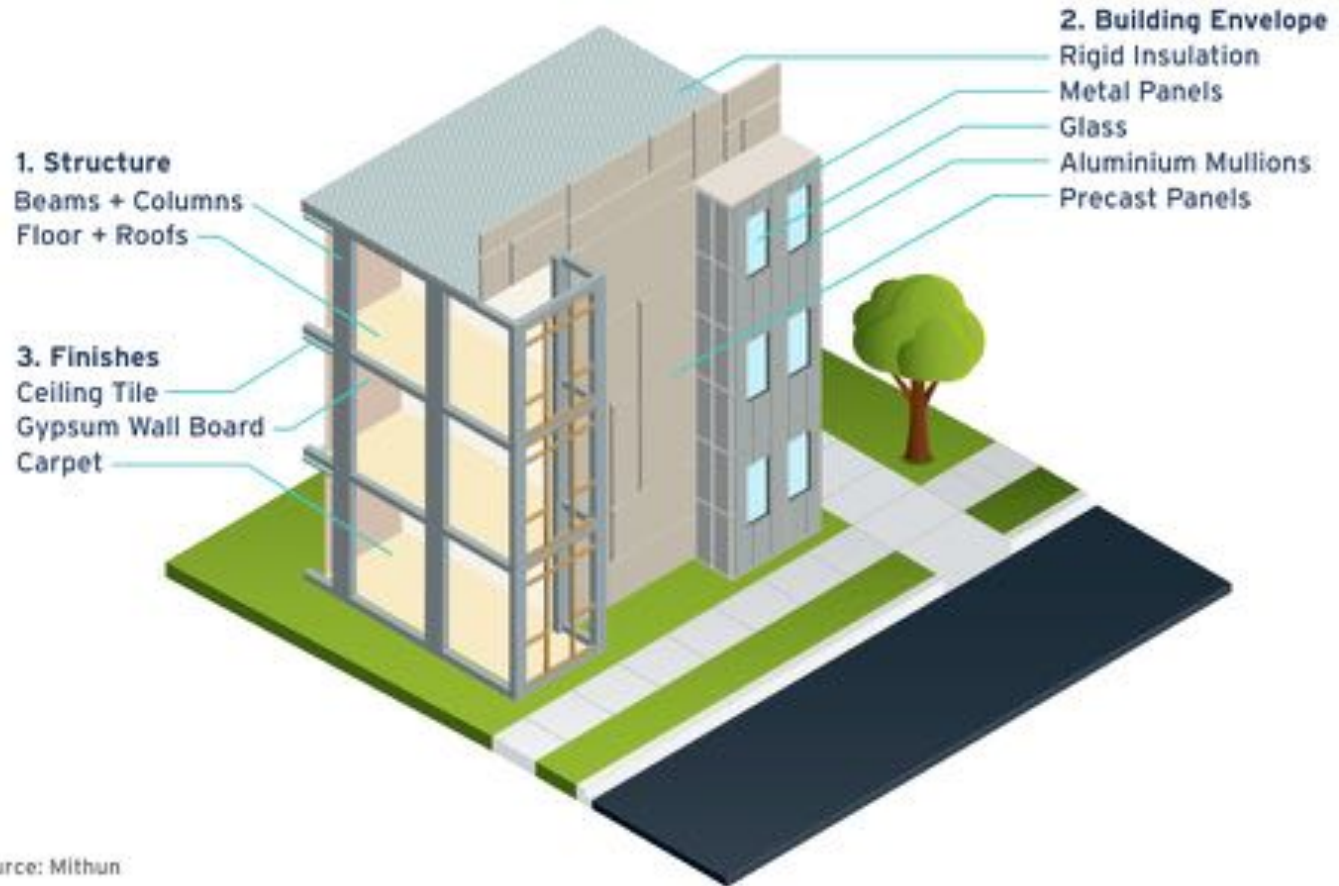


Strategies for  
reducing  
embodied carbon

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# Typical Embodied Carbon Hotspots

Most of a building's embodied carbon is attributable to structural materials, building envelope materials, and certain finishes.



Source: Mithun

# Opportunities for reductions



## Strategies

- Make design decisions that reduce embodied carbon
  - Example: Use less materials overall
  - Example: Use existing buildings

## Strategies

- Use alternate, low-carbon materials to do the same job
  - Example: Use timber instead of steel
  - Example: Use carbon sequestering materials

## Strategies

- Specify the carbon limit for a material
  - Example: Specify low-embodied carbon concrete

# Top building material categories for reducing embodied carbon





# Case Study - Material Approach

*Helen Sommers Building, Olympia, Washington*



## 27% embodied carbon reduction

The Helen Sommers Building constructed for the State of Washington used a procurement approach to lower the carbon footprint of the concrete used on the project by 27% compared to the Pacific Northwest average, saving over 1,300 metric tons of greenhouse gas emissions.

**Estimated reductions:** 1,300 metric tons of CO<sub>2</sub>e

# Case Study – Building Re-Use

*Building 610 Police Station, Denver CO*



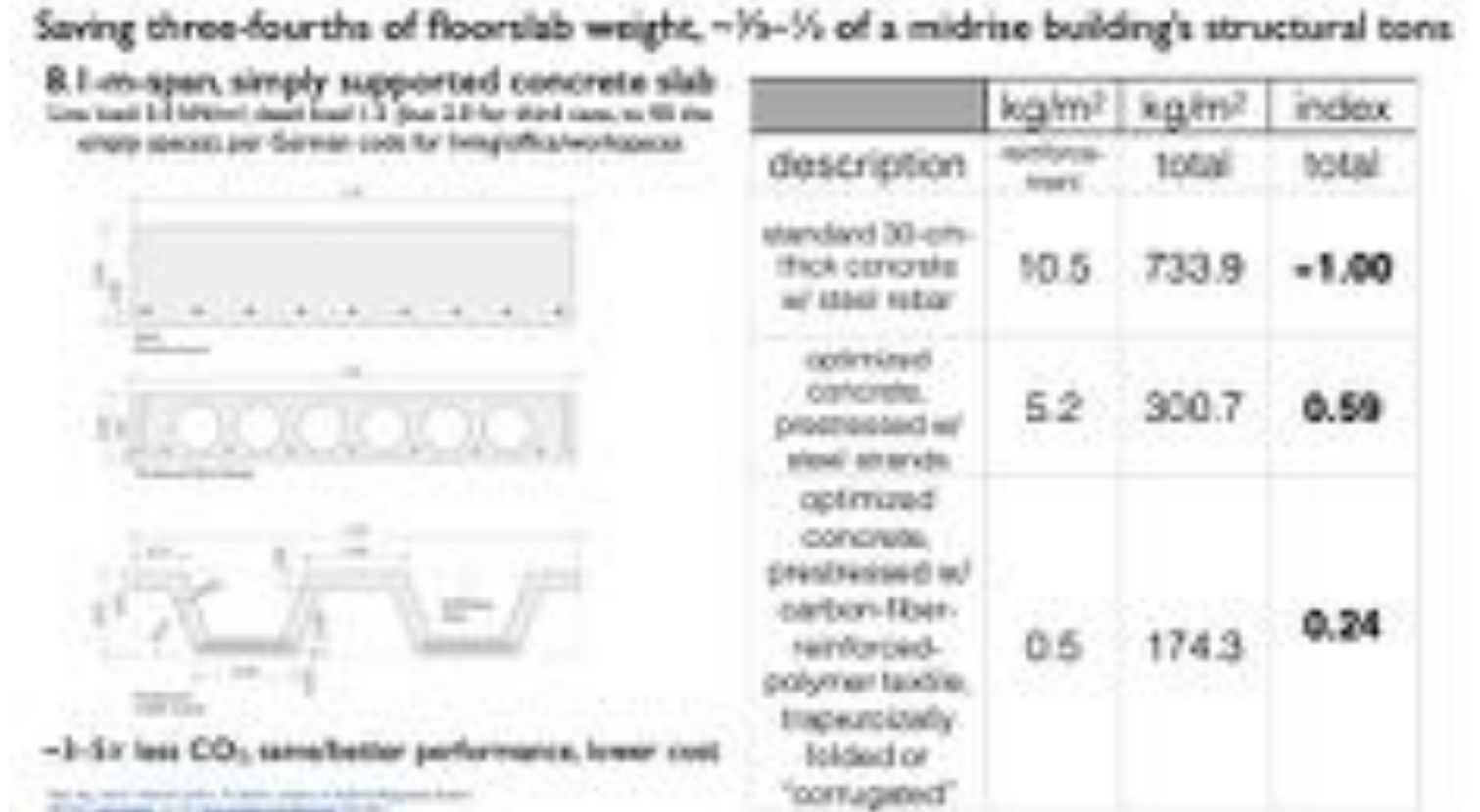
## Existing warehouse re-use

Instead of demolishing a simple warehouse to make way for a new building, the design team took advantage of the opportunity to re-use the building's shell, saving money while reducing emissions.

**Estimated reductions:** 153 metric tons of CO<sub>2</sub>e are bundled up in the reuse of building 610

# Example: Use Less Materials Overall

- Design for structural efficiency and material savings to reduce embodied carbon and lower up-front costs
- Lighter structures lead to “compounding efficiency”
- Tip: Conduct a whole-building Life cycle assessment (WBLCA) and track embodied carbon in terms of kilograms of CO<sub>2</sub>e per square foot



# Example: Use timber instead of steel

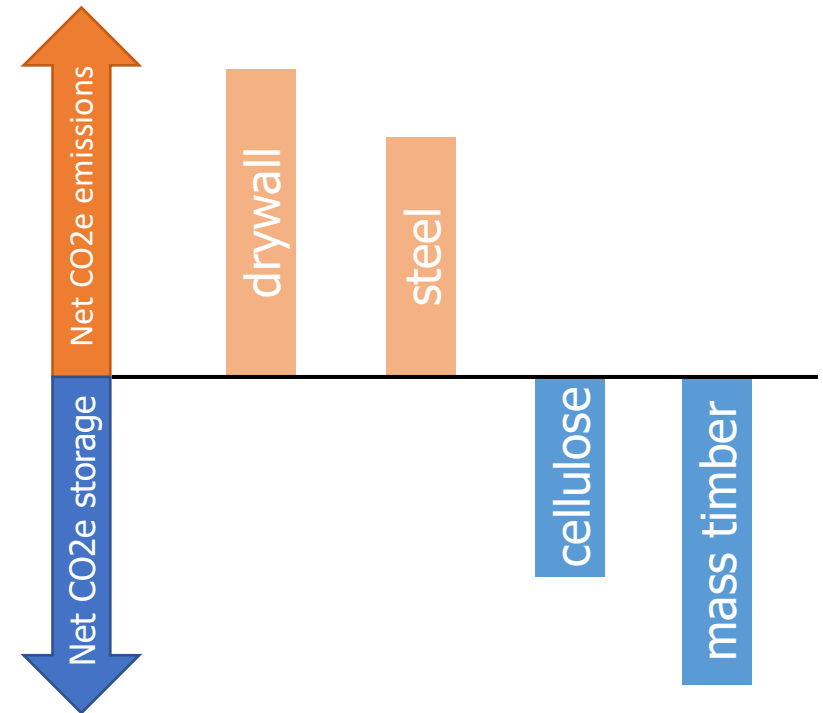
- Timber is typically seen as a lower-carbon alternative to steel and concrete when used as a structural material
- Tip: Differences in harvesting practices produce great disparities in the amount of carbon sequestered. Look for sustainably grown products, such as those certified by the Forest Stewardship Council (FSC)



*Brock Commons, University of British Columbia  
Image Source: KK Law*

# Example: Use carbon sequestering materials to achieve net-zero embodied carbon buildings

- It is possible to achieve net-zero embodied carbon, or even negative embodied carbon buildings
- Carbon Sequestering Materials: plant-based materials that store more atmospheric carbon than was emitted in harvesting & manufacturing
- Tip: Use carbon negative materials to offset carbon intensive materials and achieve net zero embodied carbon



*Illustrative graph*



The cost of  
reducing  
embodied carbon

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# Case Studies in Embodied Carbon Reductions

Achieved Reductions:



Steel reinforced concrete slab



Wood-framing with concrete slab

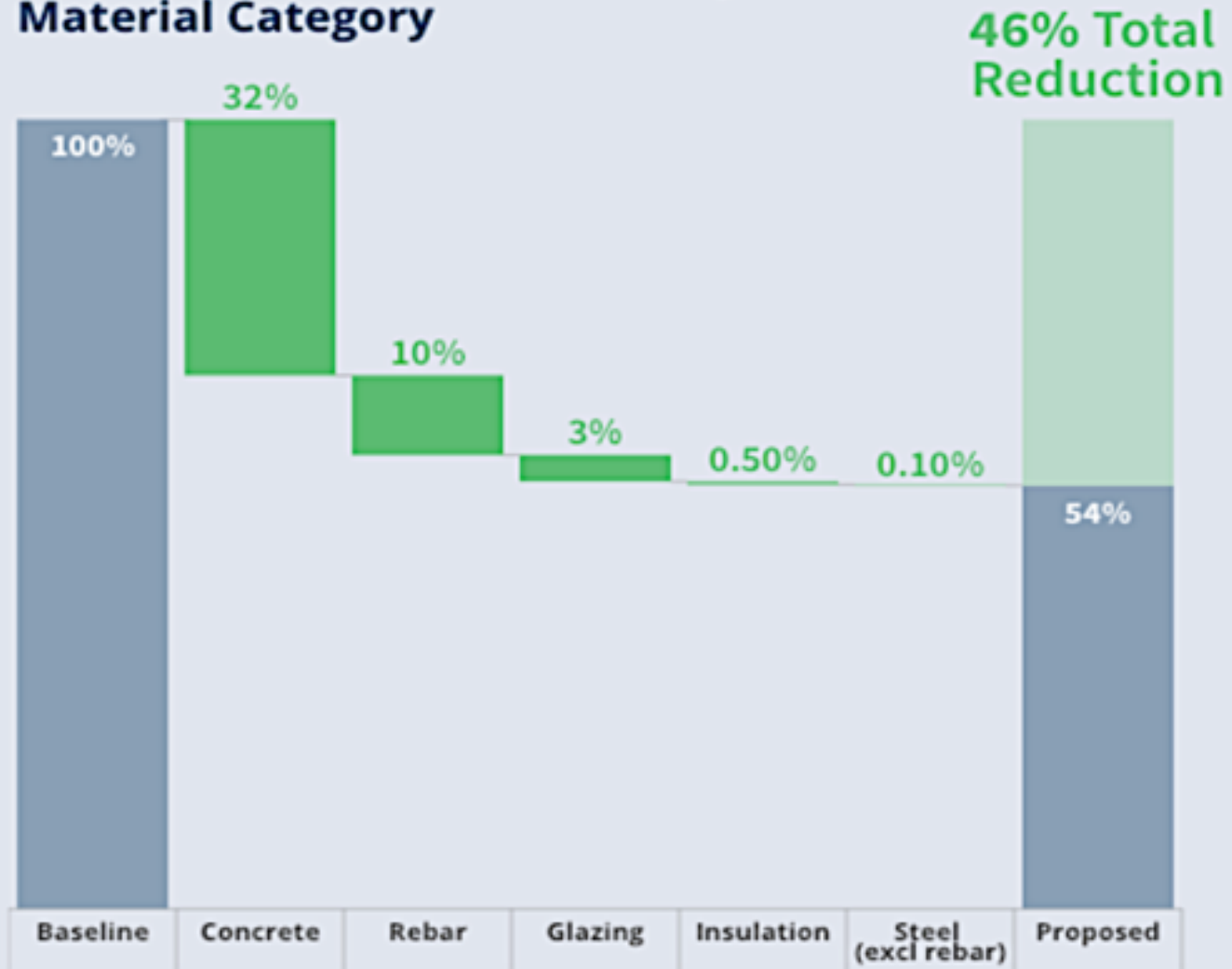


Tilt-Up concrete

# Case Study 1: Mid-Rise Concrete & Steel Construction

- ❖ Five-story
- ❖ 200,000 ft<sup>2</sup>
- ❖ Mixed-use office building
- ❖ Steel-reinforced concrete slab
- ❖ Above-grade construction

## Embodied Carbon Reduction by Material Category



CO<sub>2</sub>e reduced  
(metric tons)

**2,228**

Up-front embodied carbon  
reduction from baseline

**46%**

Cost premium of low-embodied-carbon  
measures

**< 0.5%**  
Of Total Budget

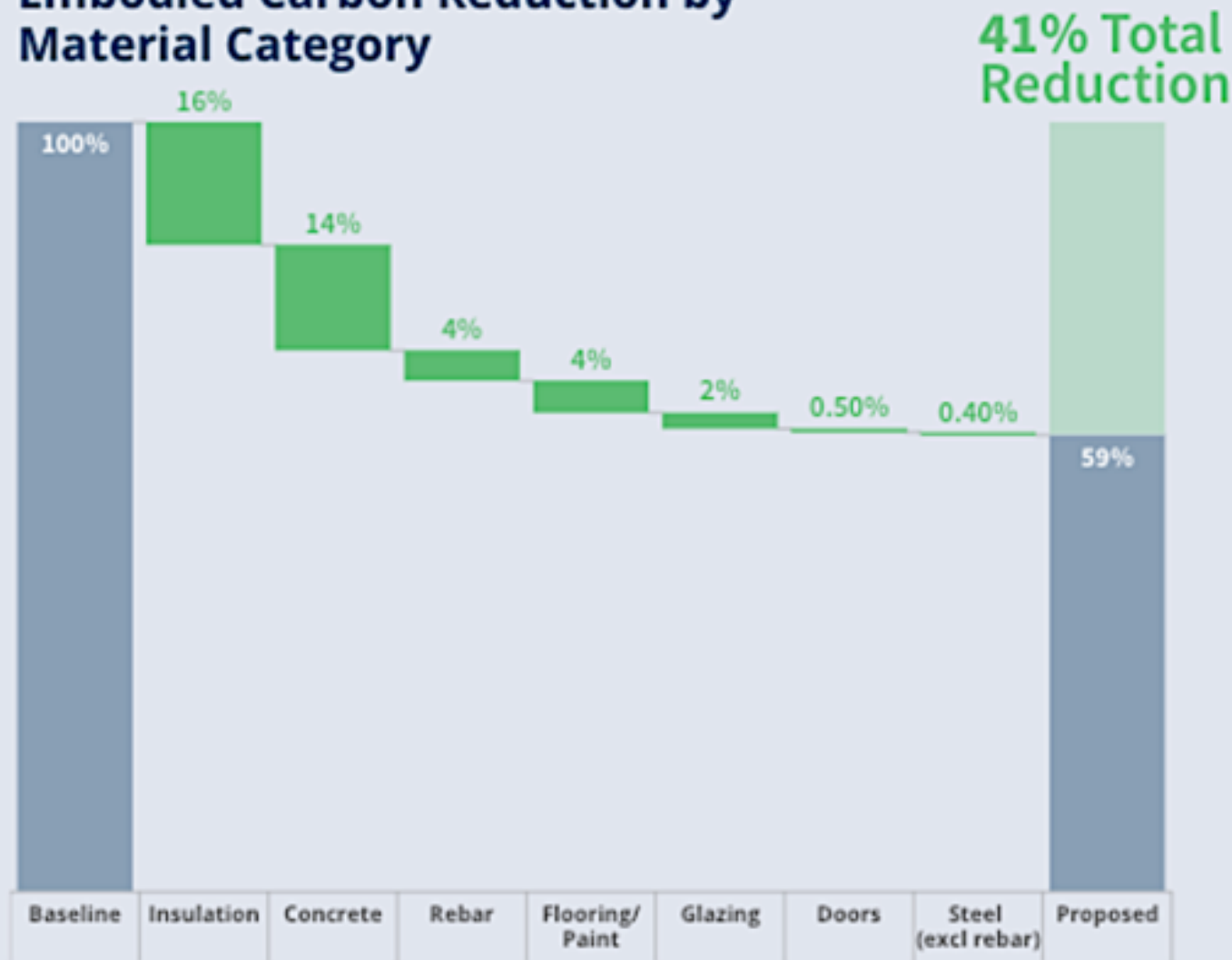


# Case Study 2: Mid-Rise Stick-Built Construction



- ❖ Six-story
- ❖ 125,000 ft<sup>2</sup>
- ❖ Mixed-use multifamily building
- ❖ Lumber framing above a steel-reinforced concrete slab
- ❖ Above-grade construction

## Embodied Carbon Reduction by Material Category



CO<sub>2</sub>e reduced  
(metric tons)

**1,482**

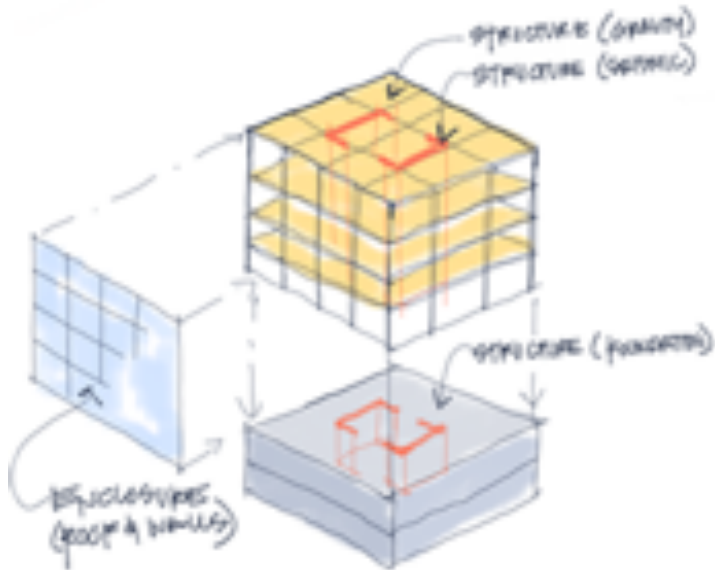
Up-front embodied carbon  
reduction from baseline

**41%**

Cost premium of low-embodied-carbon  
measures

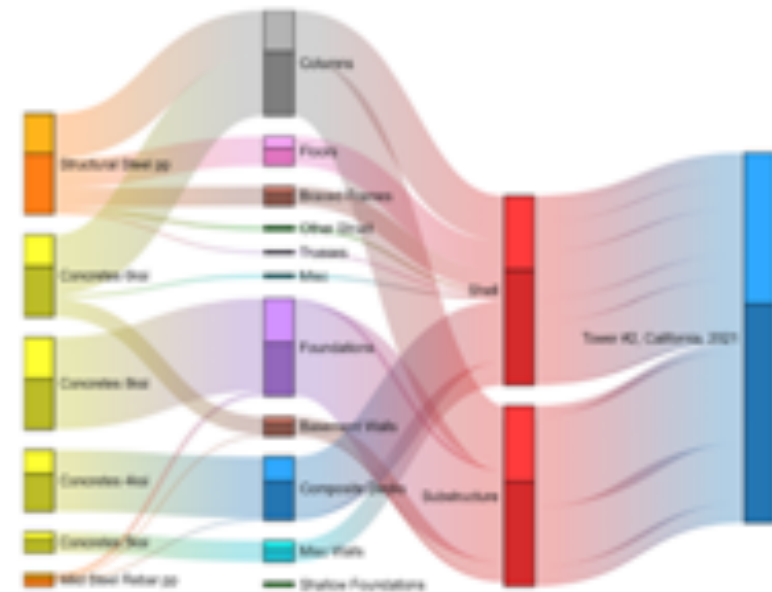
**< 0.5%**  
Of Total Budget

# Process for Case Study Analysis



Life Cycle Impact Results (per m<sup>3</sup>)  
 Declared (m<sup>3</sup> 1 m<sup>3</sup> of 10,000 per concrete at 28 days)

OPERATIONAL IMPACTS	Perennial™ PERFORM
Plant Operating Energy (MJ)	56.6
On-Site Plant Fuel Consumption (MJ)	11.1
Concrete Batch Water (m <sup>3</sup> )	1,882.01
Concrete Wash Water (m <sup>3</sup> )	1,812.62
On-Site Waste (disposed) (kg)	0.0
ENVIRONMENTAL IMPACTS	
Total Primary Energy (MJ)	3,017
Climate Change (kg CO <sub>2</sub> eq)	605
Ozone Depletion (kg CFC-11 eq)	1,112.08
Acidification Air (kg SO <sub>2</sub> eq)	2.95
Eutrophication (kg N eq)	0.09
Photochemical Ozone Creation (kg O <sub>3</sub> eq)	0.81



MATERIAL  
QUANTITY  
ESTIMATE



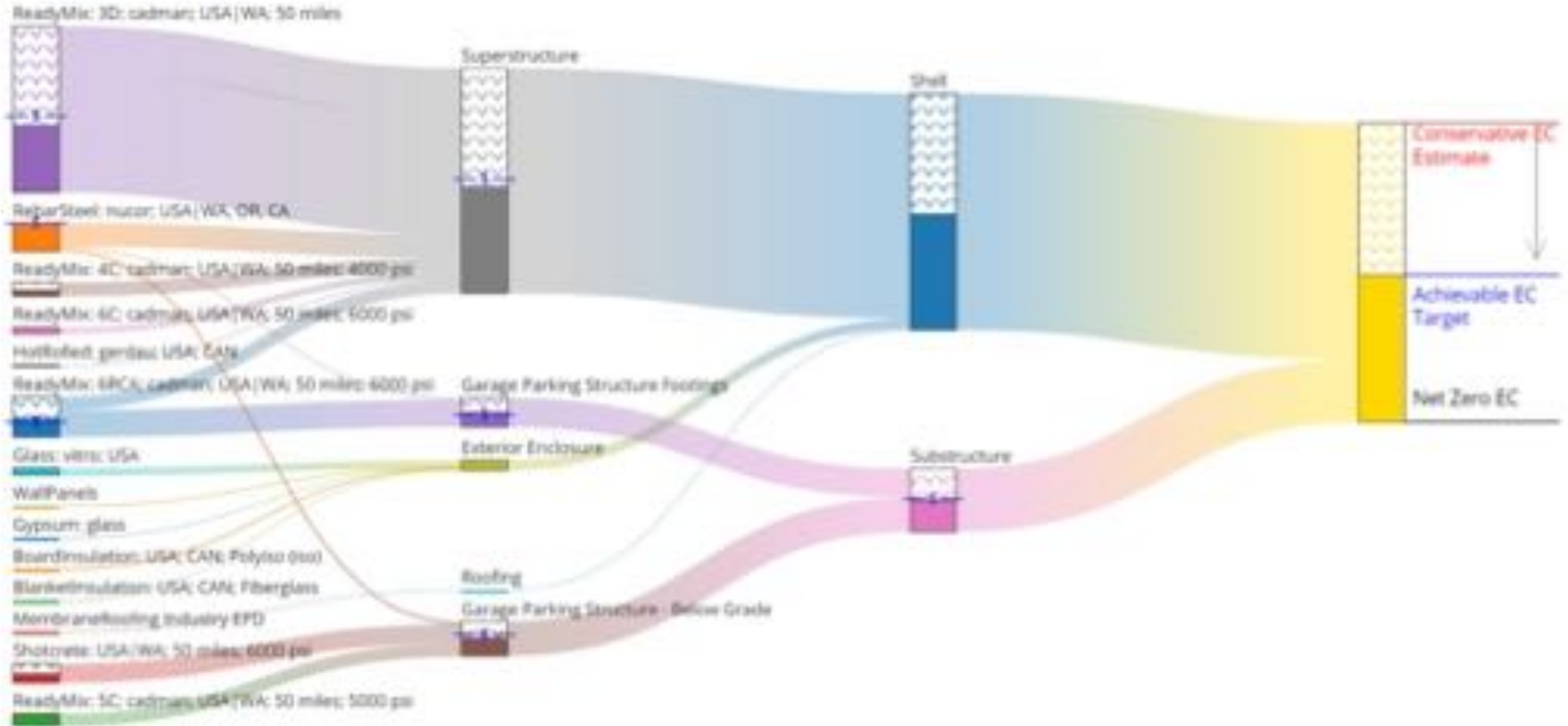
EMBODIED  
CARBON  
PER MATERIAL  
EPDs



BUILDING  
EMBODIED CARBON (EC)  
ESTIMATE

# Process for Case Study Analysis

Up-front embodied carbon reduction from baseline: **46%**



# Concrete Solutions Guide



**1. Know Your Numbers: Performance-Oriented Specifications**



**2. Mix It Up: Supplementary Cementitious Materials (SCMs)**



**3. Plug and Play: Sensors Can Save Time, Money, and Materials**



**4. Embrace Circularity: Concrete Recycling**

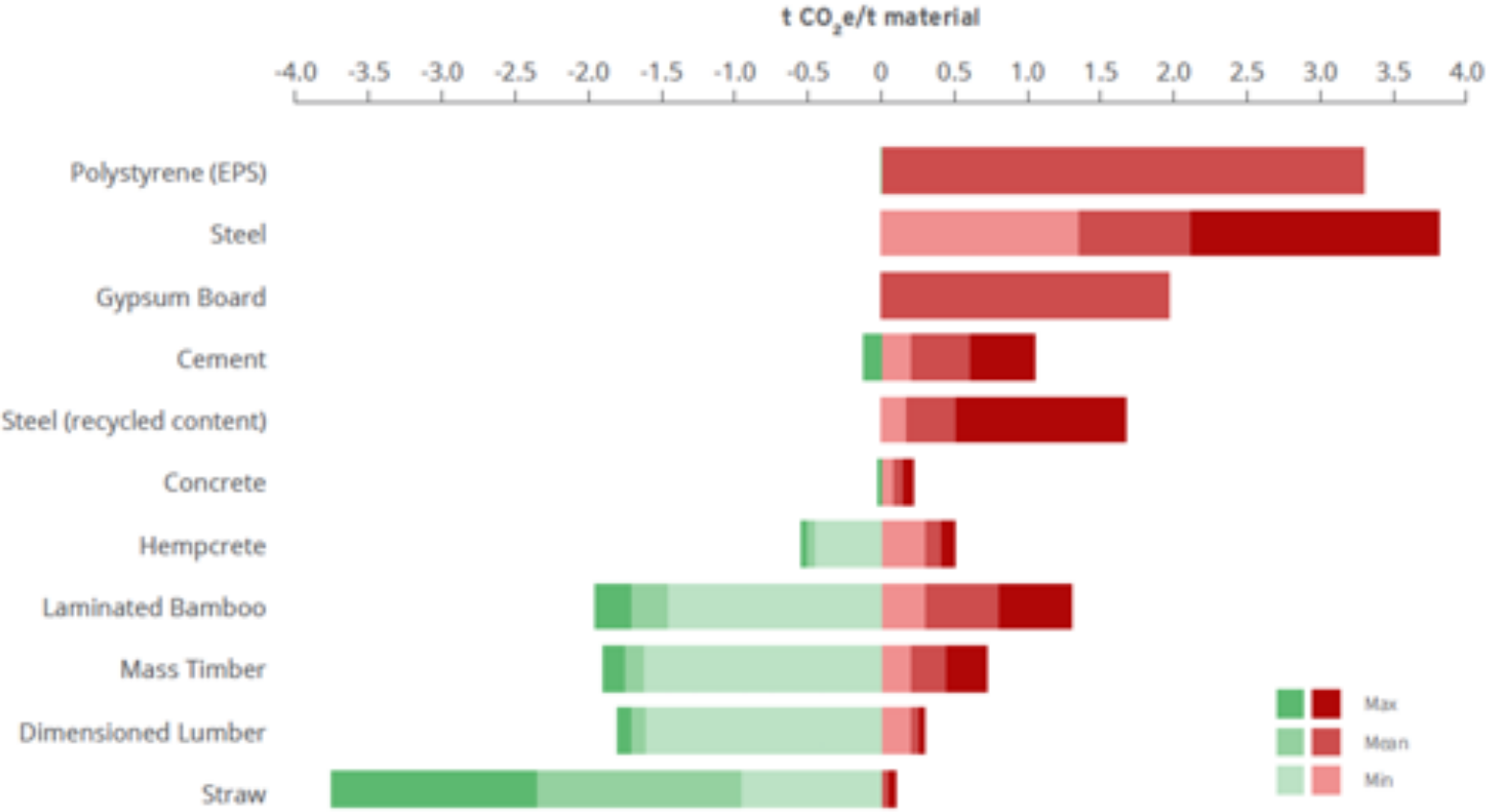


**5. Carbon as a Service: Sequestering CO<sub>2</sub> in Concrete**



**6. Use Green Heat: Decarbonize Kiln Technology**

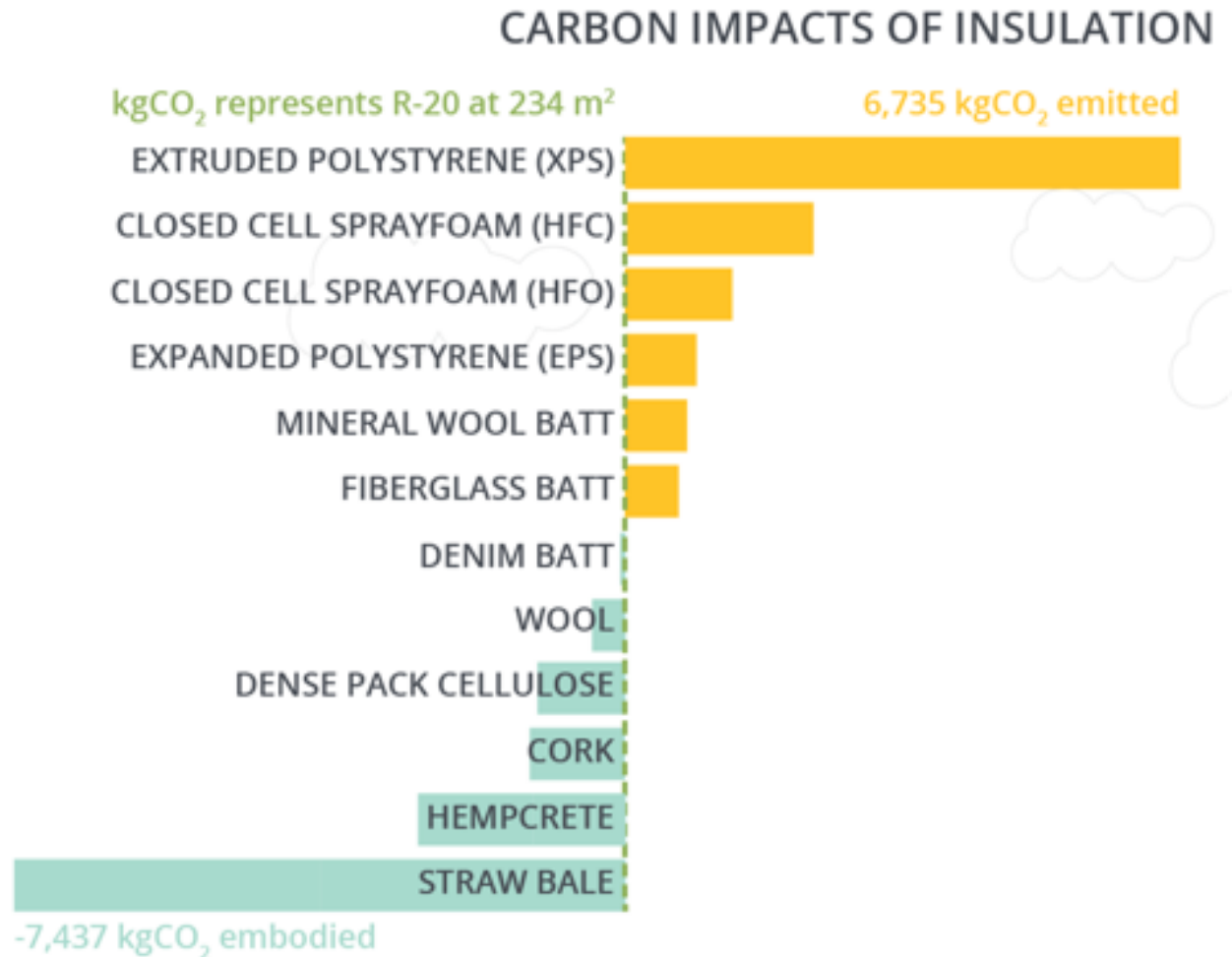
# Carbon storage in a selection of building materials



Source: Table S6, Galina Churkina et al., "Buildings as a Global Carbon Sink," Nature Sustainability, 2020

# Example: Lower-carbon insulation

- Insulation products vary widely in embodied carbon
- Can start with avoiding insulations with HFC blowing agents while availability/comfort with carbon-storing insulations grows



# Alternatives to Traditional Construction Materials & Processes are Emerging

*Examples*



## Market-ready

Materials that are readily available but have not yet achieved high market penetration

- **Plant-based** insulation products
- Carbon-negative carpet backing
- **Lightweight** wallboard products
- Graphene-infused carbon-sequestering paint
- Type 1L cement
- Next-gen, low-GWP XPS insulation

## Near-market ready

Materials that are available on a small- or pilot-project scale but are not yet broadly available on the market

- Alternative cement chemistries and processes
- **CO<sub>2</sub>-injected** cement products
- Plant-based wall panels
- **CO<sub>2</sub>-sequestered** aggregates for concrete
- Magnesium oxide wallboard
- Laminated bamboo lumber/structural bamboo

## In Development

Materials that are readily available but have not yet achieved high market penetration

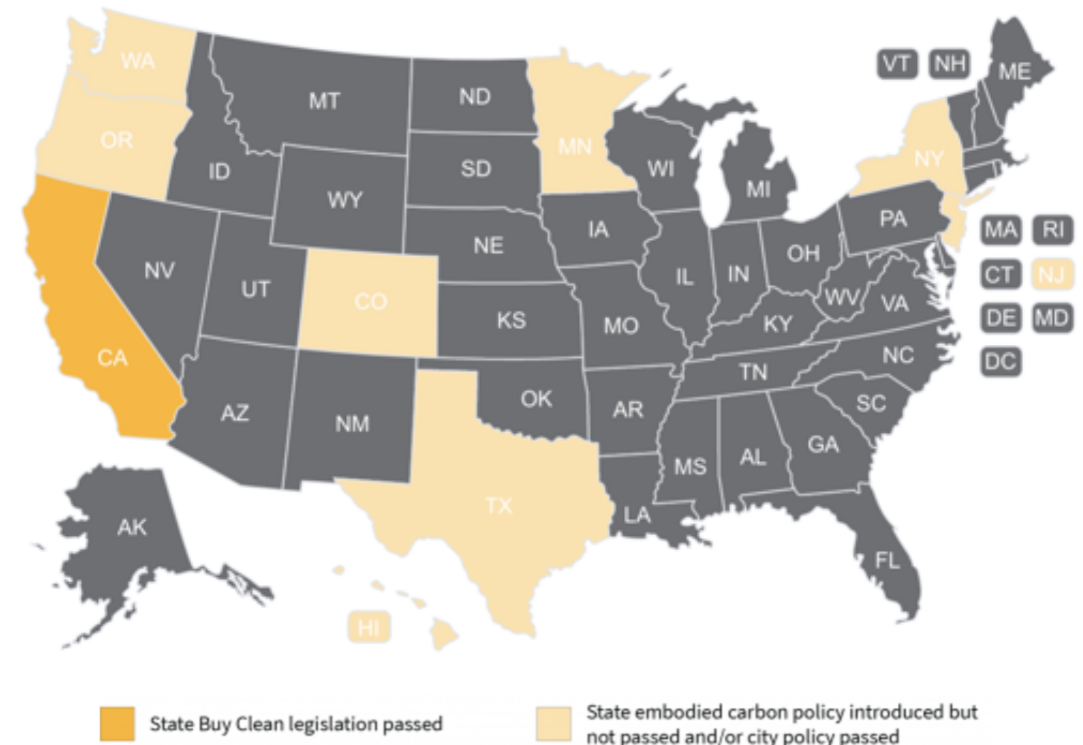
- Zero-carbon steel
- Glass pozzolan SCMs
- Cement production powered by **alternative fuels**
- Self-healing and living materials

Source: Exhibits 9-11, [Reducing Embodied Carbon in Buildings](#)

# Growing embodied carbon-focused policy landscape



- **Federal Procurement** (H.R.1512) + GSA program
- **State Procurement** bills passed in 3 states (CA/CO/NY) and introduced in 5 others (WA, OR, MN, NJ, CT)
- **Local**
  - **Reuse** policies like LA, Portland, San Antonio,
  - **Zoning** like in Vancouver, B.C
  - **Building Codes** like Marin County Low Carbon Concrete Code pass 2019
  - **Climate action plans** such as in Vancouver, King County, Austin, Bay Area
  - **Green building incentive programs** like in Seattle, San Diego, Austin, Somerville
  - **Procurement policy & programs** like in LA, Portland, PANYNJ, Port of Seattle, and Sound Transit



<https://carbonleadershipforum.org/clf-policy-toolkit/>





# An Act

## BUY CLEAN COLORADO ACT HOUSE BILL 21-1303

### CONCERNING MEASURES TO LIMIT THE GLOBAL WARMING POTENTIAL FOR CERTAIN MATERIALS USED IN PUBLIC PROJECTS

**Signed into law by Governor Jared Polis, on July 6<sup>th</sup>, 2021**

This bill sets maximum global warming potential for materials used in public projects, including buildings, roads, highways and bridge projects. GWP is based on EPD type limits, will be reviewed every four years, and will be required on projects solicited after January 1<sup>st</sup>, 2024

THIS APPLIES TO THE FOLLOWING MATERIALS:

- (I) ASPHALT AND ASPHALT MIXTURES;
- (II) CEMENT AND CONCRETE MIXTURES;
- (III) GLASS;
- (IV) POST-TENSION STEEL;
- (V) REINFORCING STEEL;
- (VI) STRUCTURAL STEEL; AND
- (VII) WOOD STRUCTURAL ELEMENTS.



# Thank you!

For more information visit  
[rmi.org/buildings](http://rmi.org/buildings)

