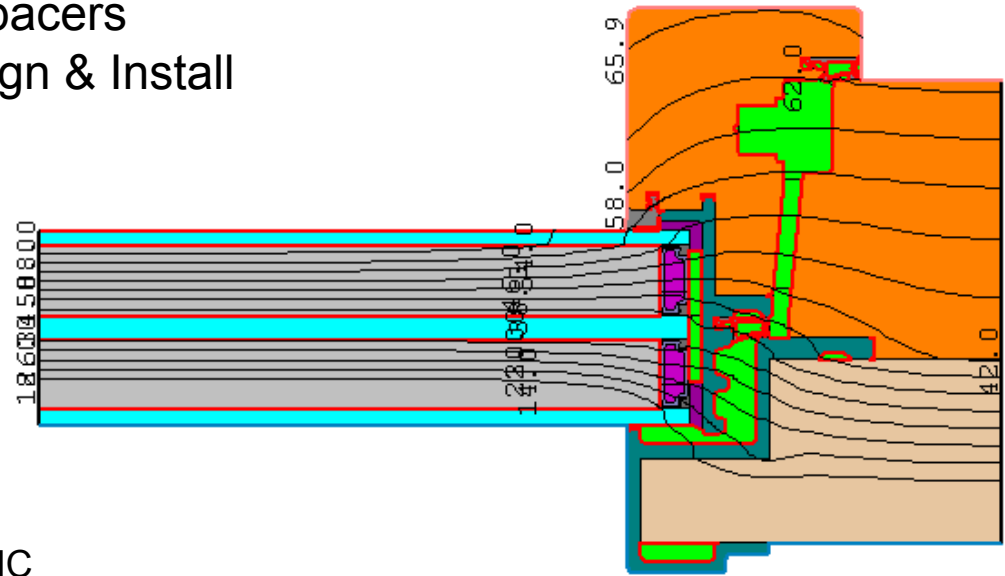




# How to Look *at* Windows Designed for Performance

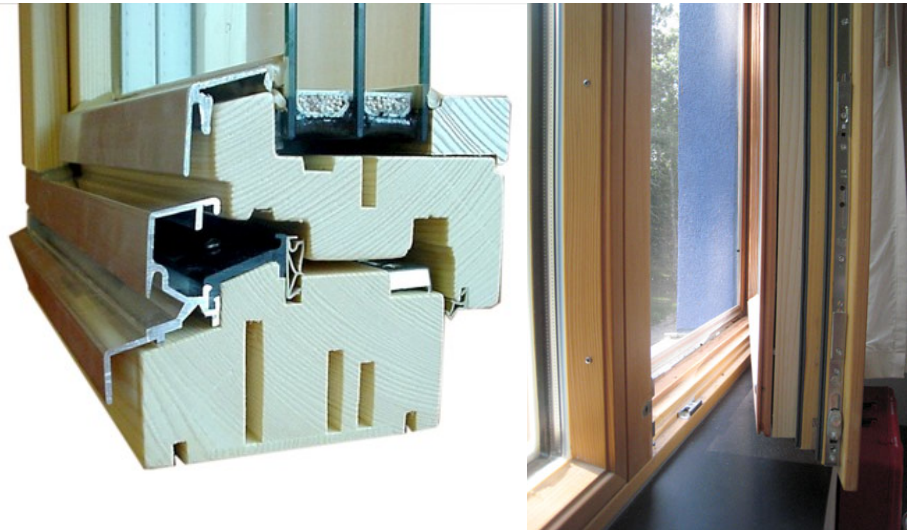
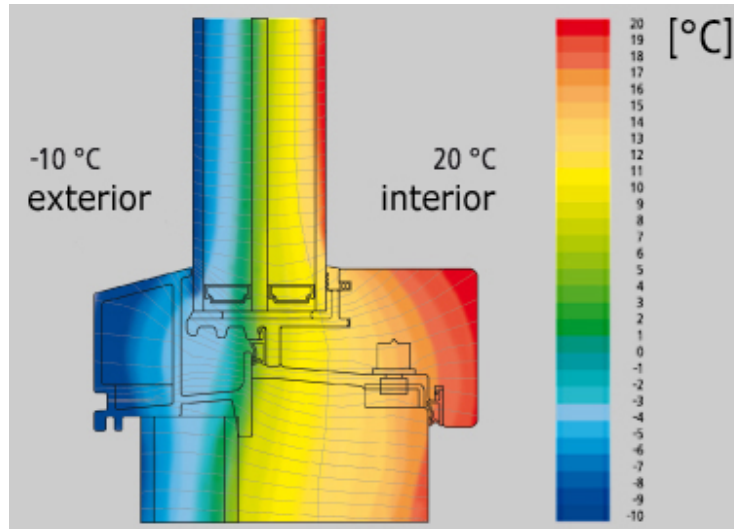
- Hot Frames, Good Bones, Great Anatomy
- Looking at Glass and Spacers
- Your responsibility: Design & Install
- Reading the Ratings
- The Alaska Special
- Fluff, lies and B.S.



Bronwyn Barry, Assoc. AIA, CPHC  
Director, One Sky Homes  
PHCA Co-President  
2012

# Every House needs good windows

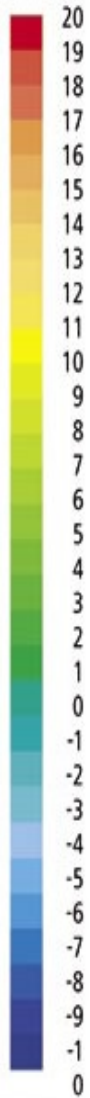
Triple glazing: the new normal?



They can be part of  
your heating system  
(or not!)

Image 1: Enersign.de, Image 2: passivehausfenster.at , Image 3: optiwin-usa.com

[°C]



# Using A Performance lens

## GAINS

### Solar Heat Gains $Q_S$

- Location
- Shape
- Orientation
- Glazing
- SHGC
- Shading

### Internal Heat Gains $Q_I$

- Occupants
- Lighting
- Electronics
- Appliances
- Mechanicals
- HW storage

## LOSSES

### Transmission Heat Losses $Q_T$

- Insulation
- Thermal Bridging
- Windows/Doors
  - Glass U-value
  - Frames
  - Install

### Ventilation Heat Losses $Q_V$

- Air Sealing
- HRV

$$(Q_S + Q_I) - (Q_T + Q_V) = Q_H$$

\* Comfort criterion: no interior surface temp > 5°F  $\Delta T$

Formula from Passive House Planning Package by Passive House Institute, Germany, Graphic courtesy: [www.OneSkyHomes.com](http://www.OneSkyHomes.com)



# Windows have pluses and minuses

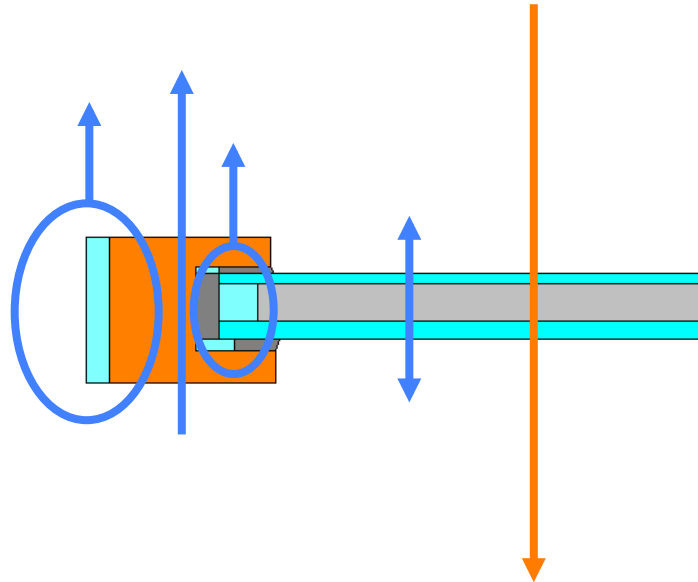
And should be 'Energy Positive'

## LOSS ITEMS:

- Frames
- Glass
- Glazing spacers
- Installation edge

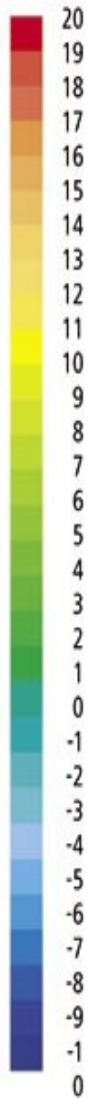
## GAIN ITEM:

- Glass

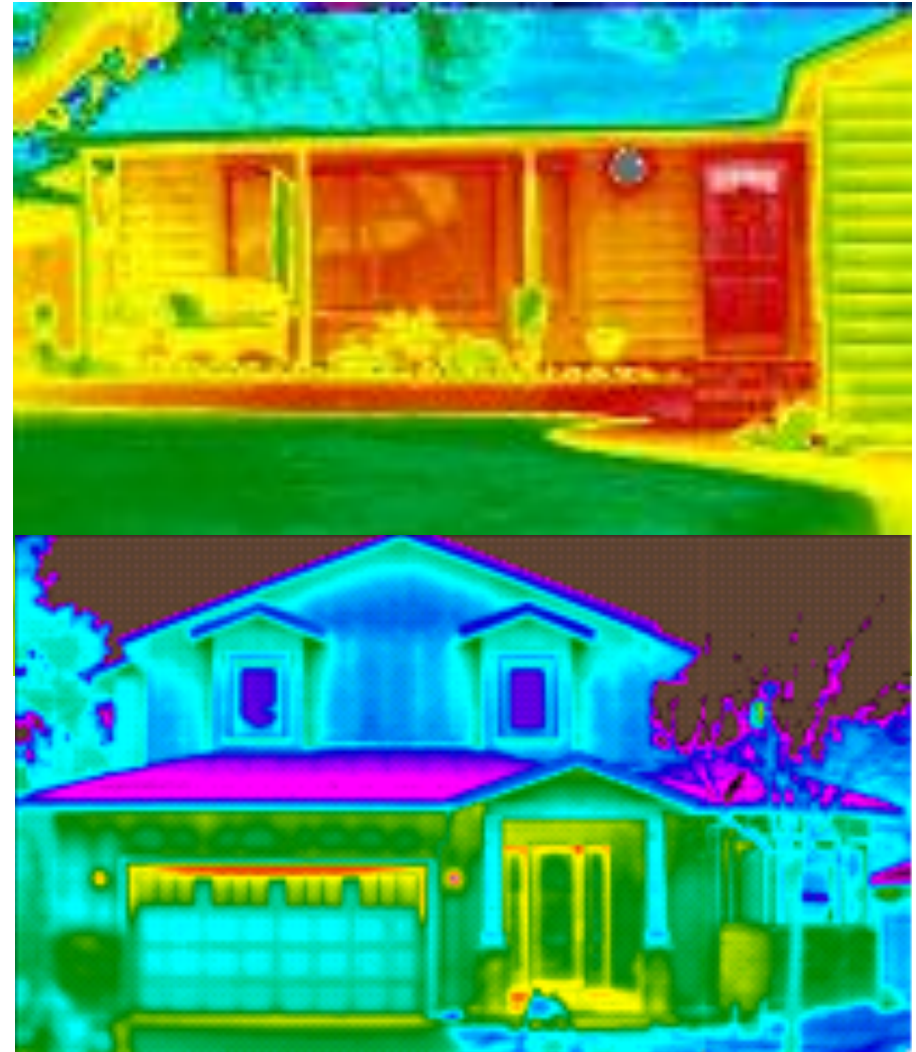
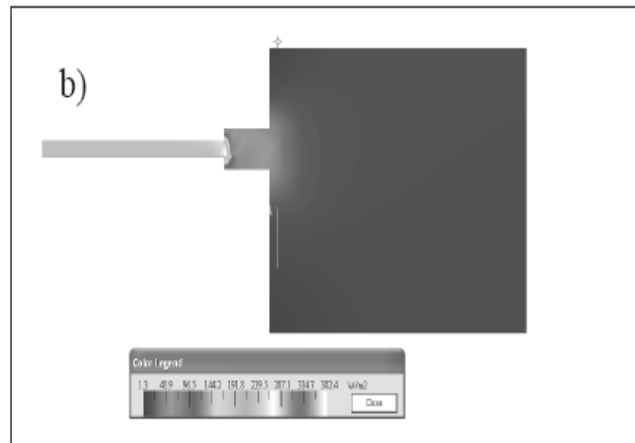
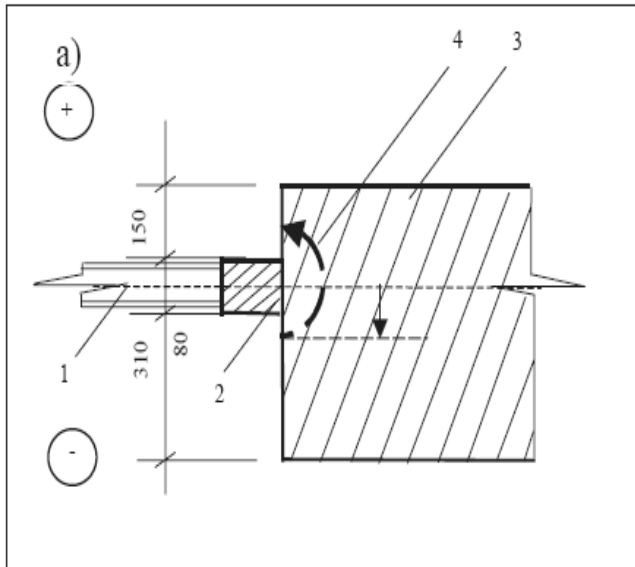




[°C]



# The big losers here

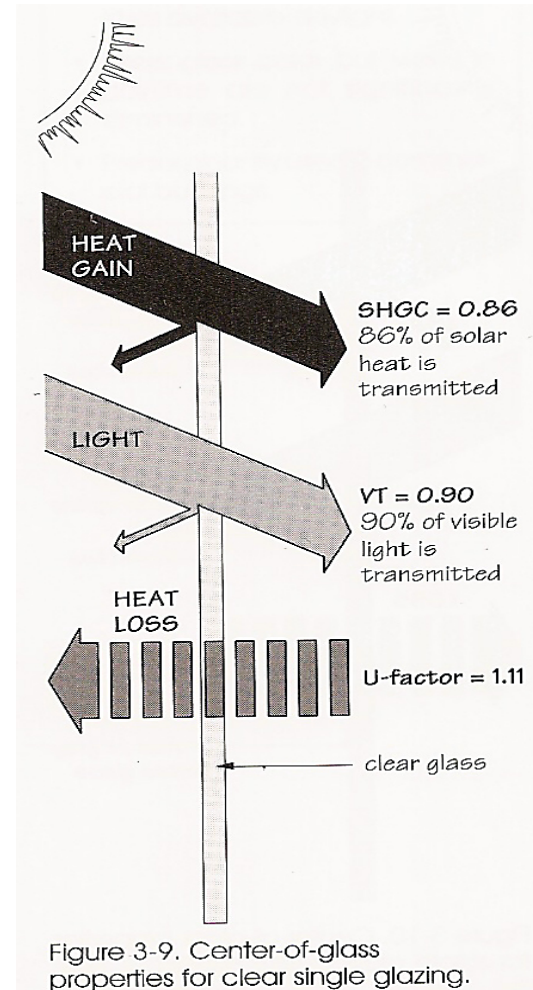
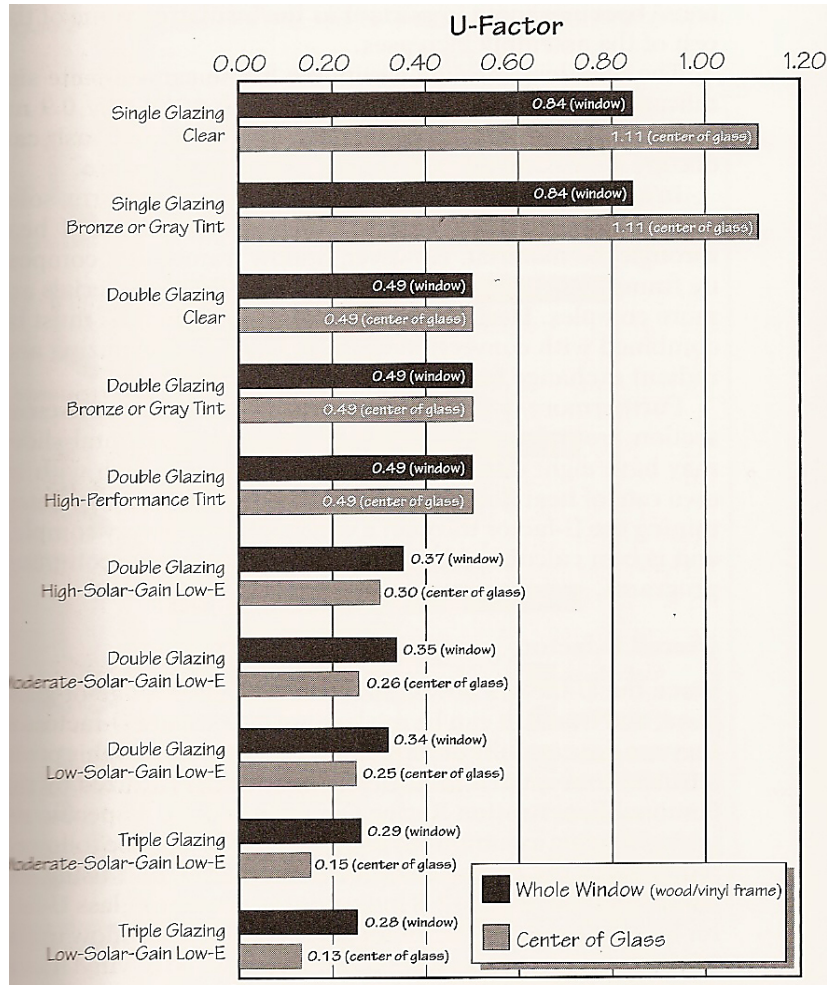


Source: Analysis of Heat Loss Reduction through window edges by E. Isevieius, V. Staponkus, & A. Jurelionis; Kaunas University of Technology, Lithuania. 2005

Images: Lorna Fear IR images



# Specify good glass



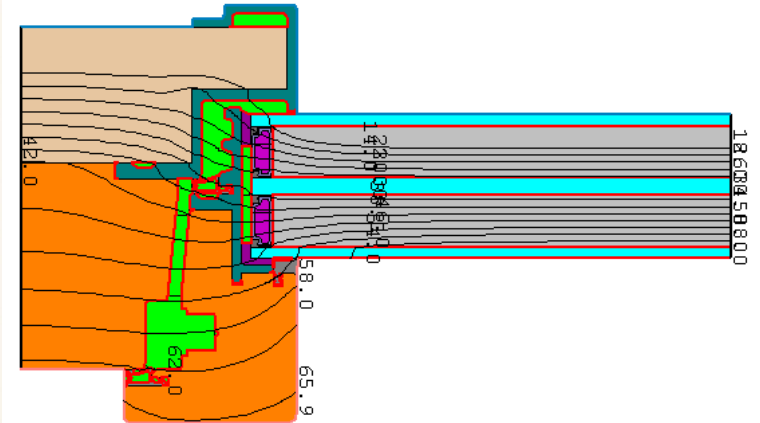
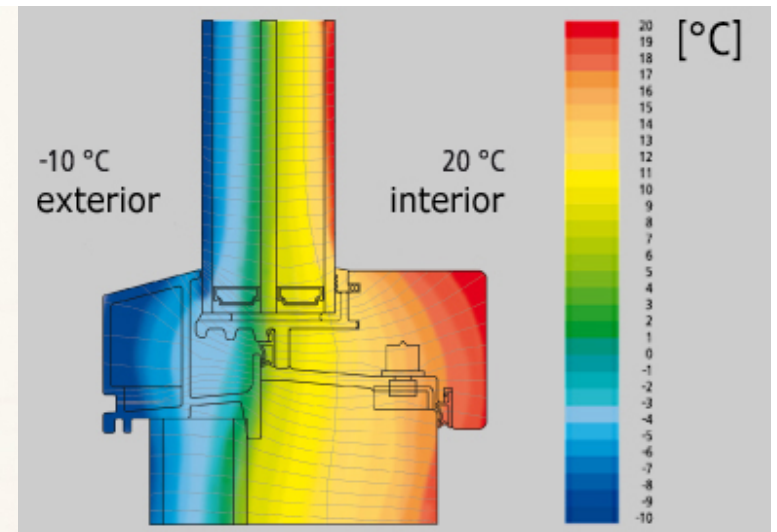
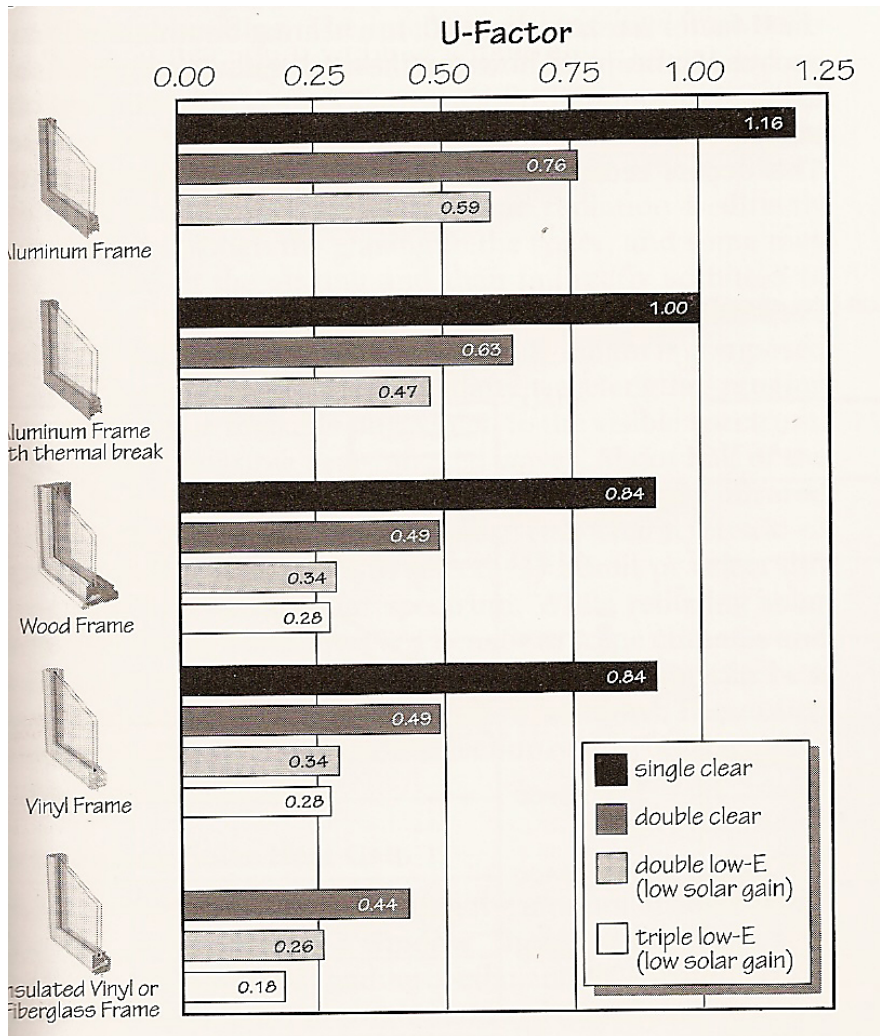
# Select good spacers





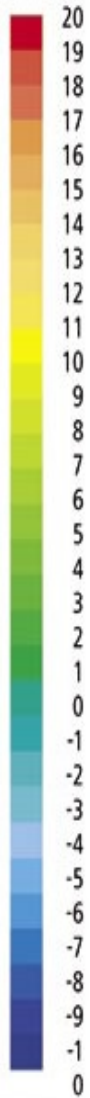


# Specify good frames



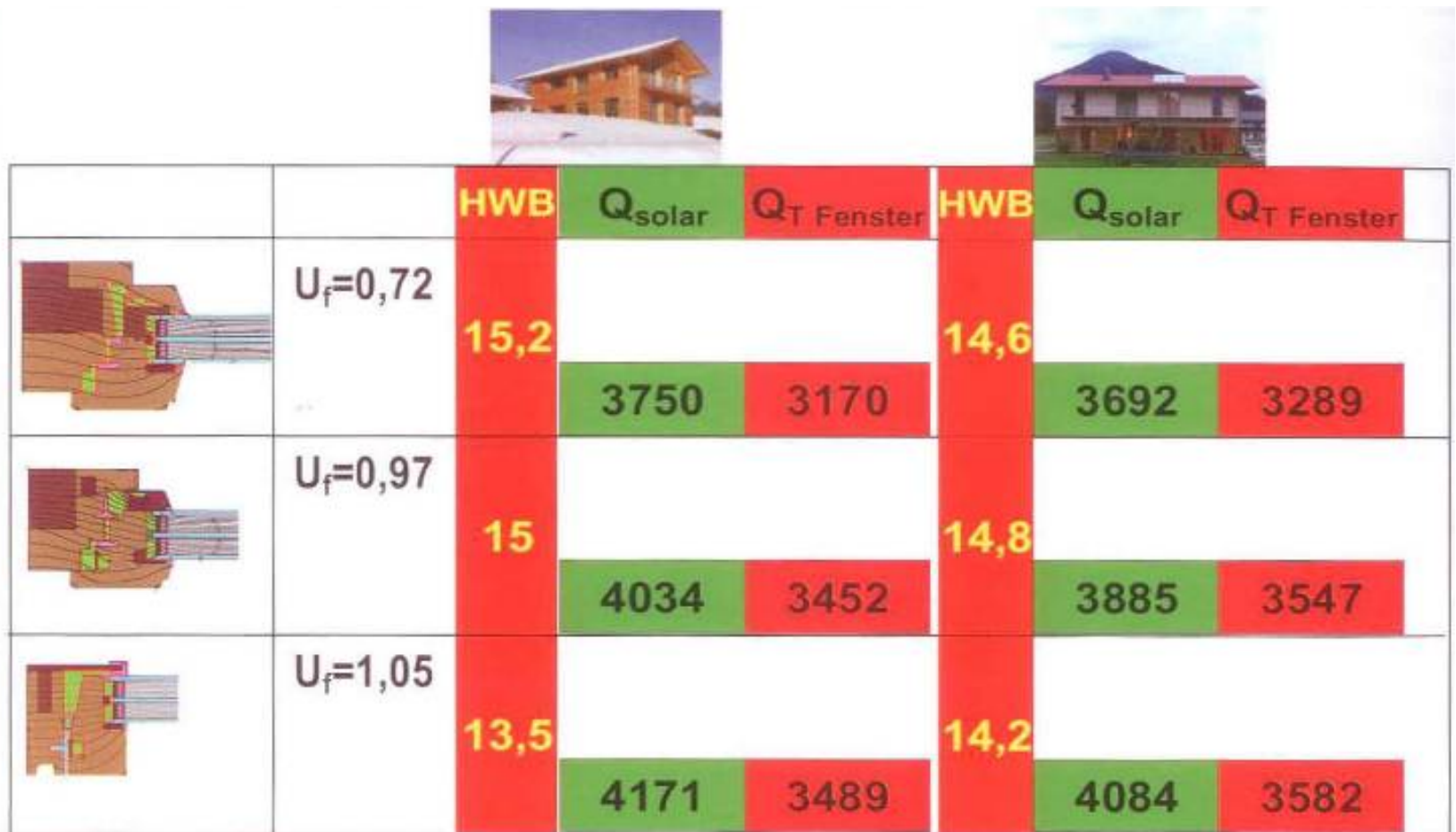
With different Jamb and Sill profiles!

[°C]



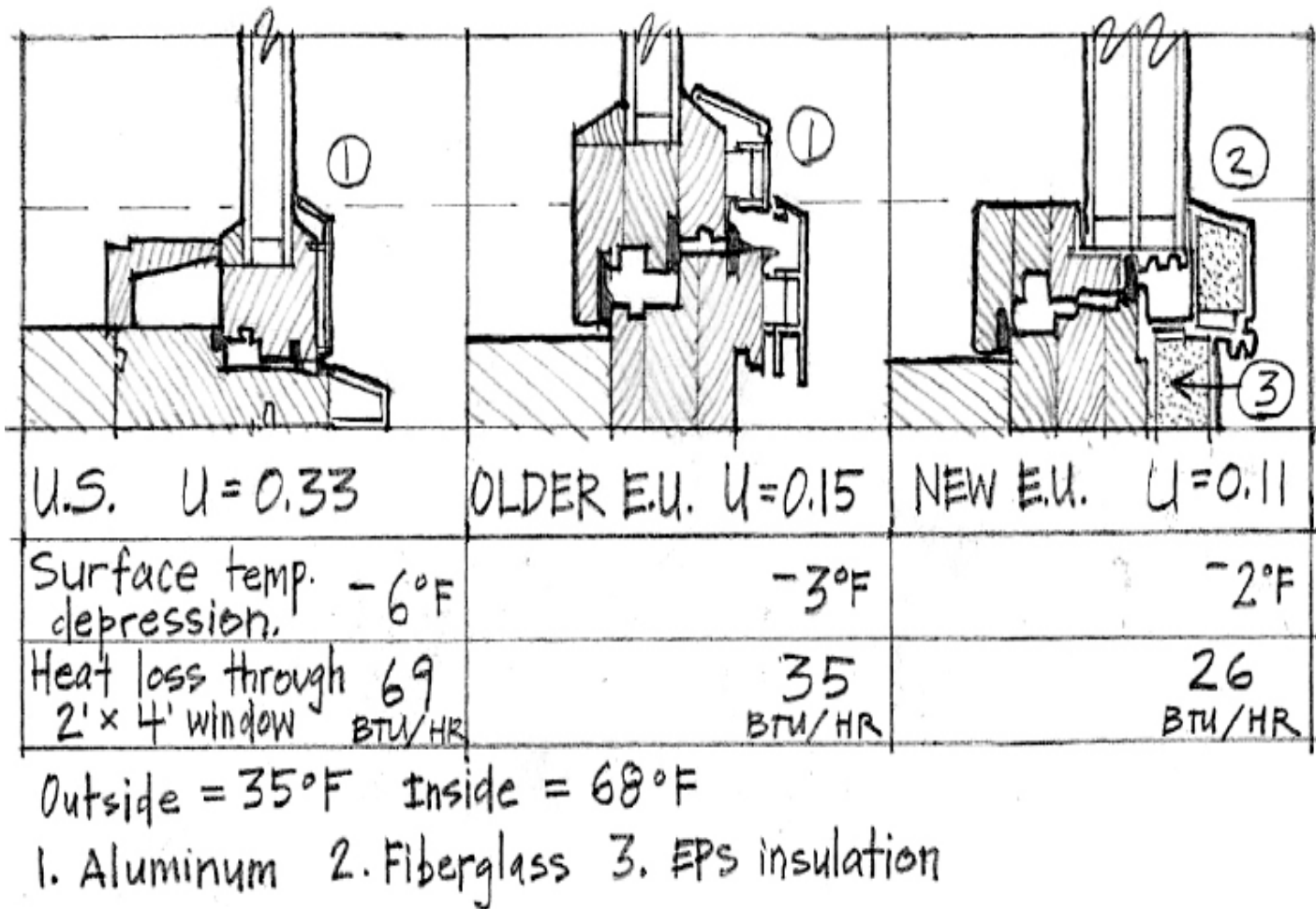
# But not too much frame

(Less frame, more glazing can lower your Heating Demand)

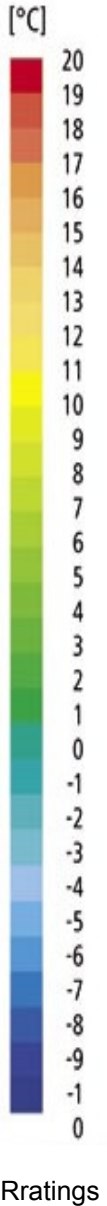


Source: Protokollbund Nr. 37, Passive House Institute, Darmstadt, Nov. 2008

# Darwinian window evolution: what has improved?







# The Goldilocks approach:

- Frame: wood, PVC or Fiberglass
- Glass: 3-pane, various SHGC
- Spacers: warm edge only

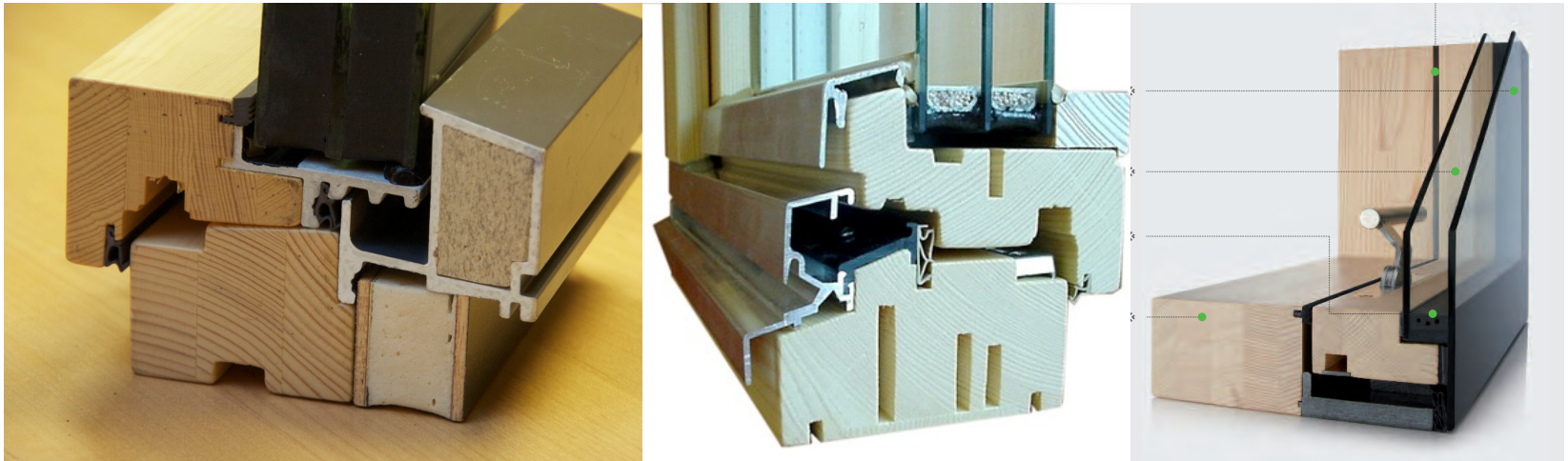


Image 1: Enersign.de, Image 2: passivehausfenster.at , Image 3: walchfenster.at



# The Rating Systems



 <b>World's Best Window Co.</b> Millennium 2000+ Vinyl-Clad Wood Frame Double Glazing • Argon Fill • Low E Product Type: Vertical Slider	
ENERGY PERFORMANCE RATINGS	
U-Factor (U.S./I-P)	Solar Heat Gain Coefficient
<b>0.30</b>	<b>0.30</b>
ADDITIONAL PERFORMANCE RATINGS	
Visible Transmittance	Air Leakage (U.S./I-P)
<b>0.51</b>	<b>0.2</b>
<small>Manufacturer stipulates that these ratings conform to applicable NFRC procedures for determining whole product performance. NFRC ratings are determined for a fixed set of environmental conditions and a standard product. NFRC does not guarantee product and does not warrant the suitability of any product for any specific use.</small>	

## National Fenestration Rating Council (NFRC)

- U.S. based
- No minimum standards
- Simulation and product test



## Passive House Institute:

- German based
- Set performance standards
- Simulation only





# PHI's Certification Criteria



1.  $U_w \leq 0.8 \text{ W/m}^2\text{K}$   
(0.14 BTU/hrft<sup>2</sup>F or 6.7 hrft<sup>2</sup>F/BTU)
2.  $U_{w \text{ installed}} \leq 0.85 \text{ W/m}^2\text{K}$
3.  $f_{Rsi}$  (temperature factor at edge of glass)

(Varies for other transparent components, including curtain walls, roof domes and skylights. See document: Certification criteria and calculation regulations Passive House Suitable Transparent Components Version 1.0 E, 16. May 2011)



# NFRC's Certification Criteria

 National Fenestration Rating Council <b>CERTIFIED</b>	<b>World's Best Window Co.</b>  Millennium 2000+ Vinyl-Clad Wood Frame Double Glazing • Argon Fill • Low E Product Type: <b>Vertical Slider</b>	
<b>ENERGY PERFORMANCE RATINGS</b>		
U-Factor (U.S./I-P)		Solar Heat Gain Coefficient
<b>0.30</b>		<b>0.30</b>
<b>ADDITIONAL PERFORMANCE RATINGS</b>		
Visible Transmittance		Air Leakage (U.S./I-P)
<b>0.51</b>		<b>0.2</b>
<small>Manufacturer stipulates that these ratings confirm to applicable NFRC procedures for determining whole product performance. NFRC ratings are determined for a fixed set of environmental conditions and a specific product. NFRC does not recommend this product and does not warrant the suitability of any specific product. For more information, visit <a href="http://www.nfrc.org">www.nfrc.org</a>.</small>		

## Simulation:

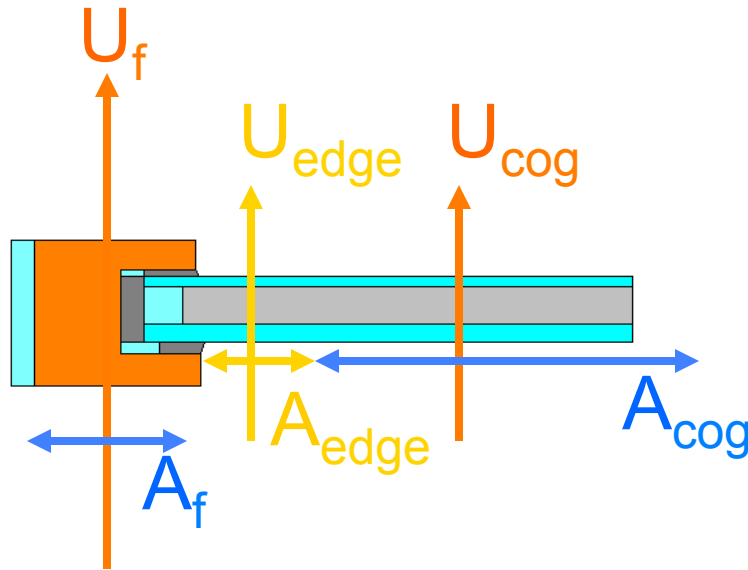
1.  $U_{\text{window}}$  (required)
2. SHGC (required)
3. Air Leakage (optional)
4. Visible Light Transmittance (optional)

## Verification:

1. Destructive test of window sample
2. Factory inspection



# How the NFRC rates windows



$U_{cog}$  = U-value glass

$A_{cog}$  = Area glass

$U_f$  = U-value frame

$A_f$  = Area frame

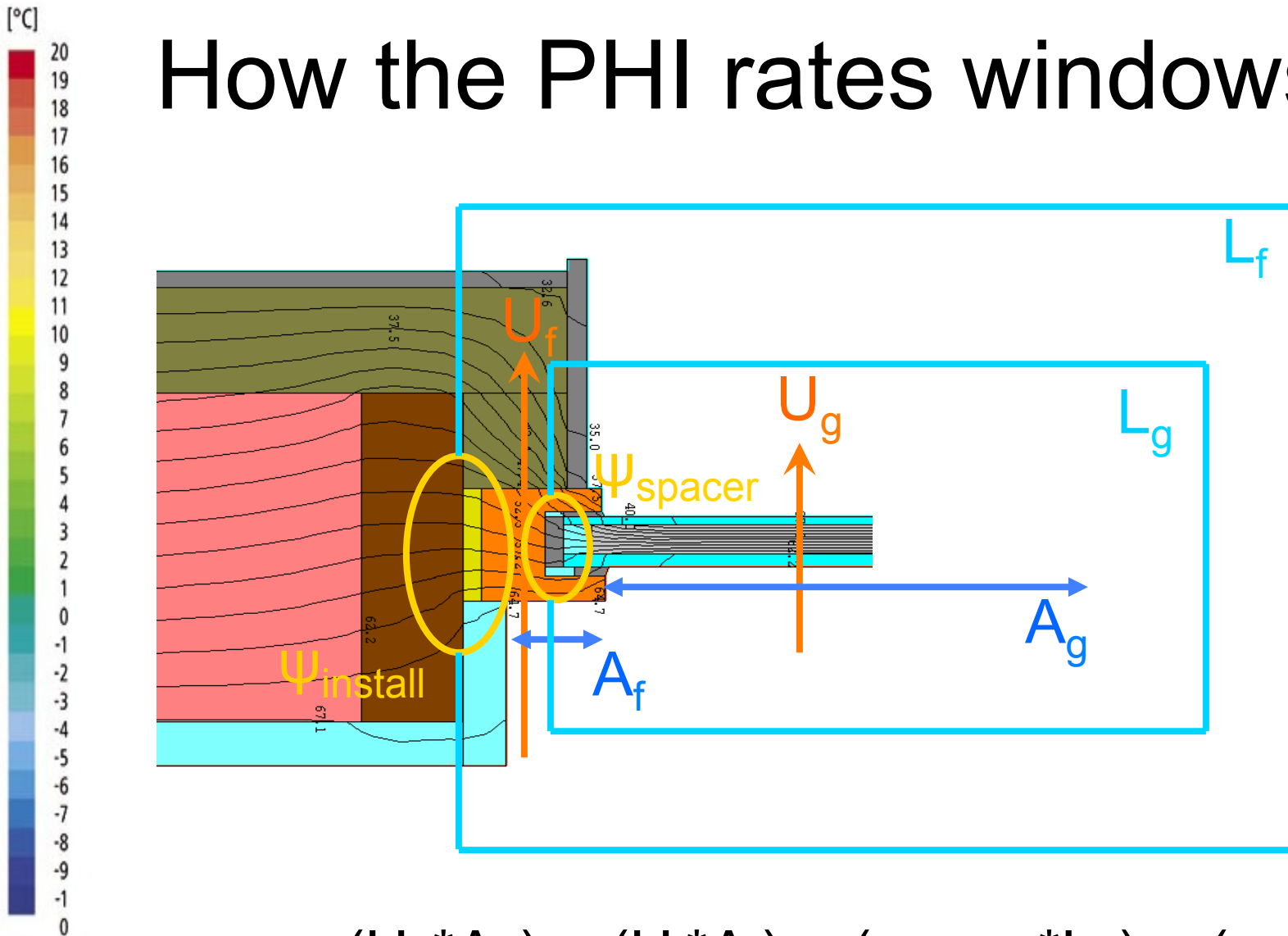
$U_{edge}$  = U-value edge of glass

$A_{edge}$  = Area edge of glass

$A_w$  = Area Window

$$U_w = \frac{(U_{cog} * A_{cog}) + (U_f * A_f) + (U_{edge} * A_{edge})}{A_w}$$

# How the PHI rates windows



$$U_{w\text{-installed}} = \frac{(U_g * A_g) + (U_f * A_f) + (\psi_{\text{spacer}} * L_g) + (\psi_{\text{install}} * L_f)}{A_w}$$



# The same window



Pazen ENERsign Tilt and Turn Jamb profile



ETC Laboratories

**Corporate Offices / Laboratories**  
460 Buffalo Rd  
Buffalo Rd Business Center -  
Westside  
Rochester, NY 14611  
(585) 328-7668  
Fax: (585) 328-7777

## Simulation Report

Rendered To:

Quantum Builders, Inc.  
1454 B 4th Street.  
Berkeley, CA 94710

**Productline Series/Model**  
Enersign Tilt & Turn Window

## Report Number

ETC-09-1166-22817.0



# Generates different results

Component	NFRC	PHI
Window size	1.8 m <sup>2</sup>	1.82 m <sup>2</sup>
Width of frame *	0.15 m	0.1 m
Delta T in Therm Boundary condition	39 deg C	30 deg C
U-glass	0.73 W/m <sup>2</sup> K	0.7 W/m <sup>2</sup> K
Spacer vs edge of glass	0.22 W/K	0.15 W/K
Final U-window value (metric)	0.79 W/m <sup>2</sup> K	0.77 W/m <sup>2</sup> K
Final U-window value (IP)	0.139 BTU/hr.ft <sup>2</sup> .°F	0.135 BTU/hr.ft <sup>2</sup> .°F
Final R-value	7.18 hr.ft <sup>2</sup> .°F/BTU	7.37 hr.ft <sup>2</sup> .°F/BTU

\* Frame size variation is due to different profile options submitted by manufacturer's representative to the two testing agencies and is not a protocol difference.

EyeCandy

From Oct. 2011 study by B.Barry: 'A Tale of Two Rating Systems' based on the simulation results for the ENERSign profile, calculated by others, using the two testing protocols being compared here.





# Some Cold Climate eye candy

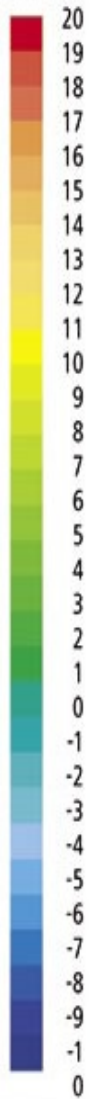


The 'Go Home' receives USGBC 2011 Project of the Year Award

G.O Logic Homes, Belfast, Maine

[www.gologichomes.com](http://www.gologichomes.com)

[°C]



# Some Cold Climate eye candy



R-House, Syracuse, NY wins AIA Housing Award 2011

Della Valle Bernheimer and Architecture Research Office

[www.d-bd.com](http://www.d-bd.com) and [www.aro.net](http://www.aro.net)

Image credits: della valle bernheimer





# Some Cold Climate eye candy



Carbon Neutral & Net Energy +  
Passive House  
in.... **WISCONSIN!**

TE Studio

[www.testudio.com](http://www.testudio.com)

Image credits: tim eian



Fossil-fuel free home +  
Passive House  
in.... **ALASKA!**

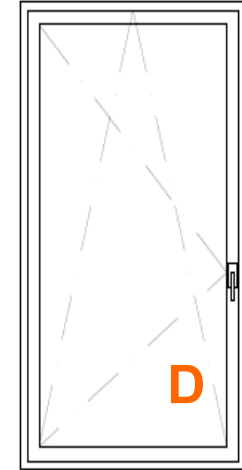
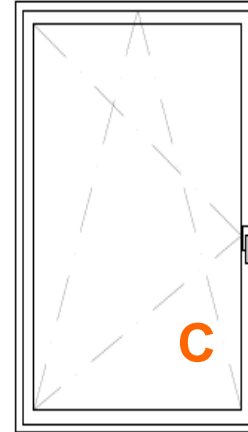
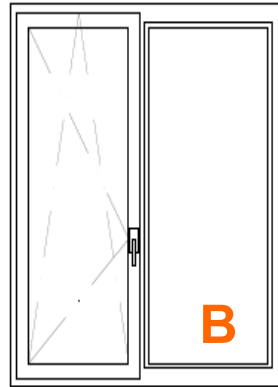
Thorsten Chlupp

[www.cchrc.org](http://www.cchrc.org)

Image credits: sam harel/newsminer



# So what can I do?

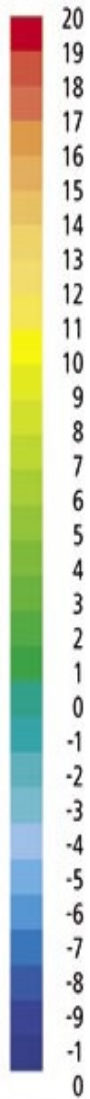


Window	Width	Ht	Total	U-installed	Cost/sf
	(")	(")	SF	BTU/hr.ft <sup>2</sup> .F	\$
A-1	26 3/8	46 5/8	24.1	0.14	\$143.12
A-2	29 5/8	46 5/8		0.14	
A-3	56	15 3/8		0.15	
B-1	26 3/8	62	24.1	0.14	\$121.23
B-2	29 5/8	62		0.14	
C	49 3/5	70	24.1	0.13	\$83.56
D	45 5/7	76	24.1	0.13	\$83.31

## Better Design Choices:

- Large openings
- Taller or vertical
- Fixed preferable
- Casement only for operable
- No muntins and minimal mulls

[°C]

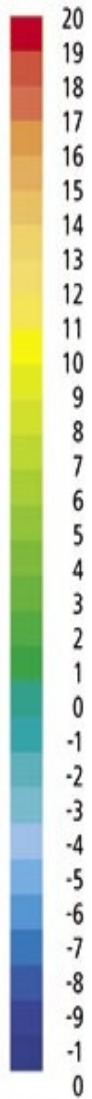


# Why put glass in it?



Design and Image Source: zanderroth architekten, with thanks to bruteforcecollaborative.com for all vent panel image sourcing

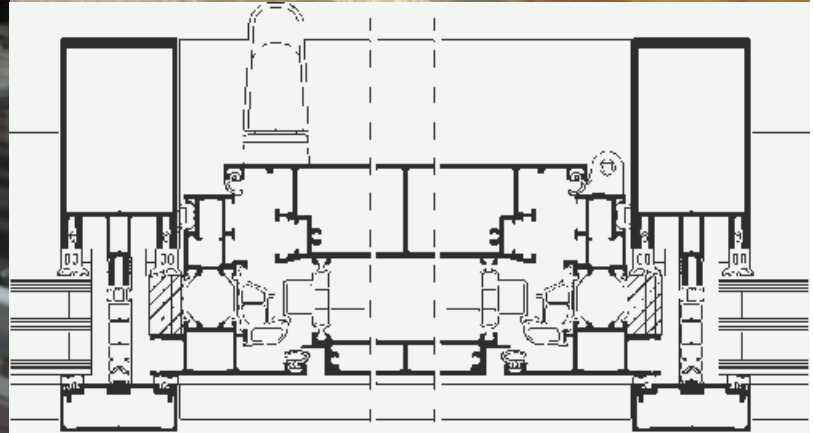
[°C]



# Vent panels are an option



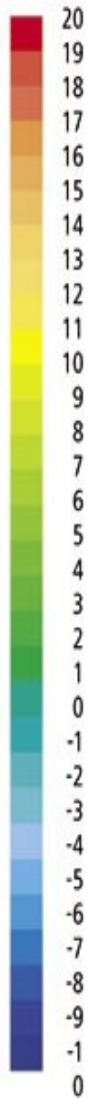
Design: Sauerbruch & Hutton's UBA-Dessau, Project: Passivhaus school in Riedberg



Images: Left and bottom right: Wicona thermally broken ventilation flap for Wicline, Top right unknown. Source BFC



[°C]

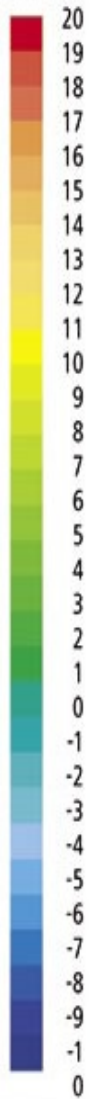


# Why make them straight?

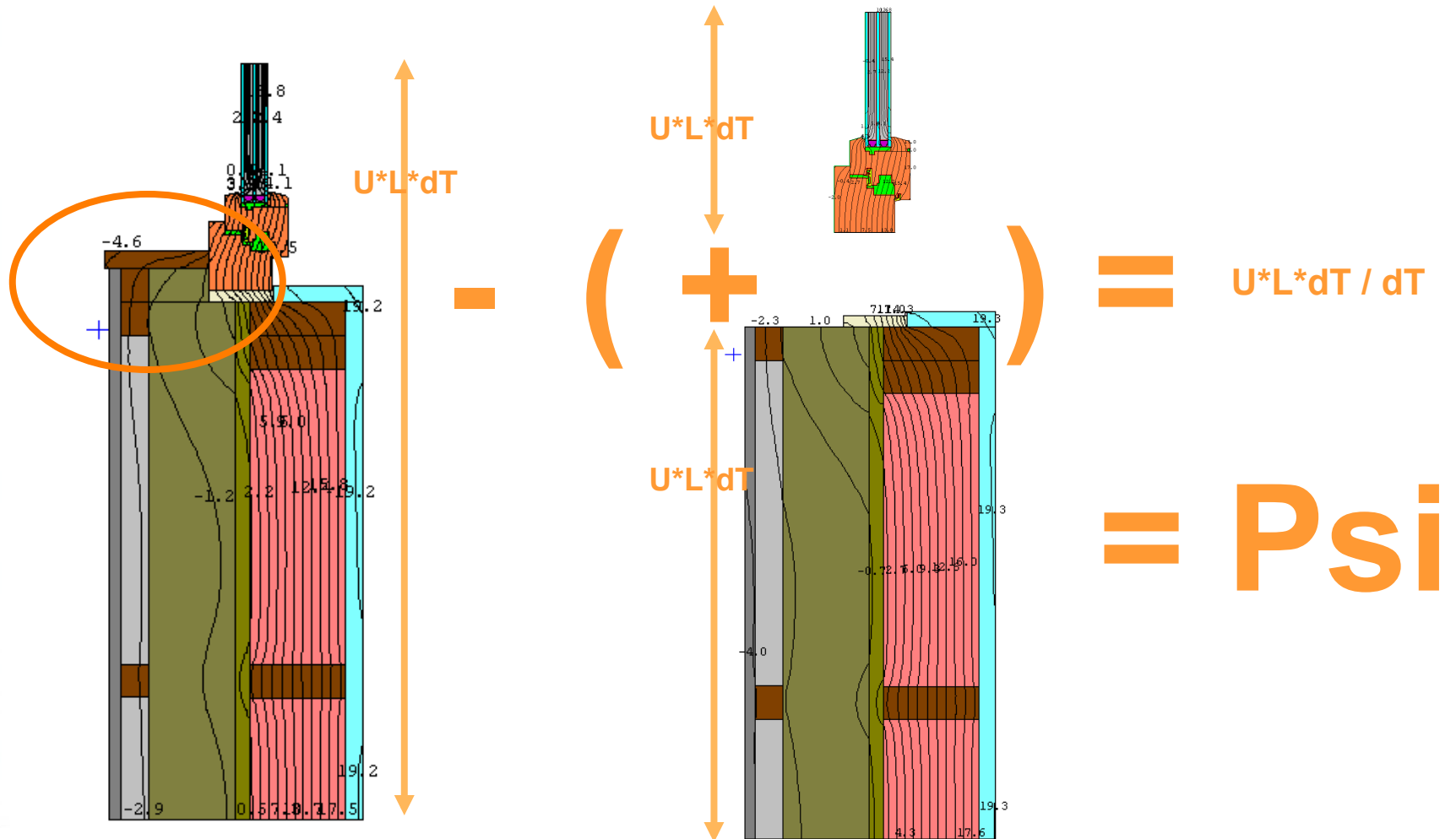


Design by: localarchitecture, Luasanne, Switzerland. Foto: Milo Keller

[°C]



# Consider your installation





# The Psi of install:

## EXTERIOR

**POOR:**  $U_w(\text{installed}) = 0.85 \text{ W/m}^2\text{K}$   
**Psi-install = 0.033 W/m<sup>2</sup>K**

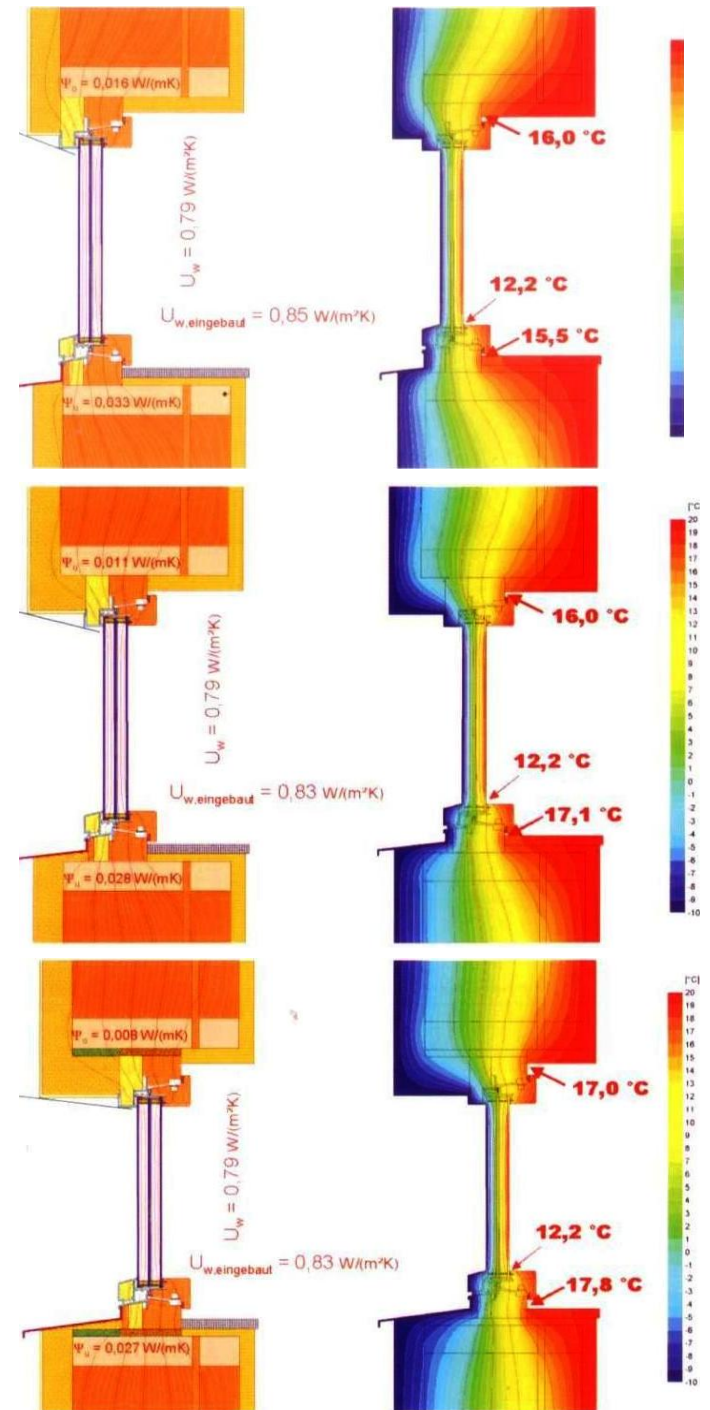
## INSET

**BETTER:**  $U_w(\text{installed}) = 0.83 \text{ W/m}^2\text{K}$   
**Psi-install = 0.028 W/m<sup>2</sup>K**

## CENTERED

**BEST:**  $U_w(\text{installed}) = 0.83 \text{ W/m}^2\text{K}$   
**Psi-install = 0.027 W/m<sup>2</sup>K**

Source: Protokollbund Nr. 37, Passive House Institute, Darmstadt, Nov. 2008

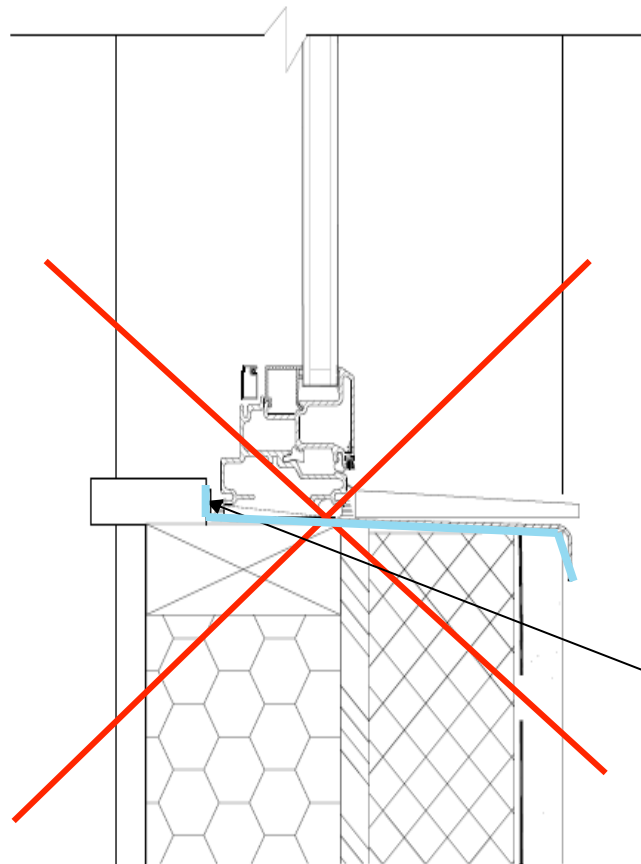






# But don't forget the other install...

Please - NO thermal bridge pan flashing!



**Flash often, but  
flash carefully!**

Sill pan under  
window to interior

Fluff



# Good solar orientation basics



- Large south-facing windows
- Fewer operable units with less mullions



Image source: Left: author's own photo of project in Germany using EnerSIGN by Pazen Fenster + Technik. Right: Enersign brochure



# Don't mind the threshold



- Learn to **LOVE** the step-over threshold!

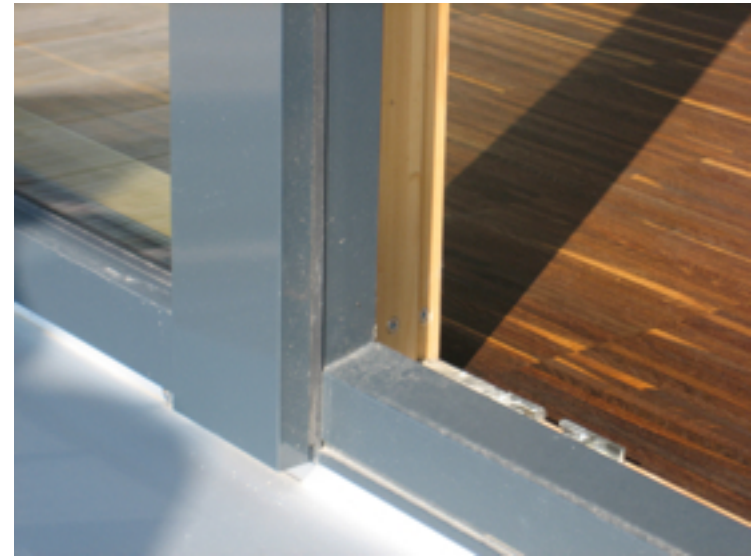
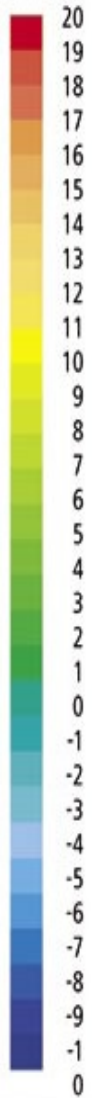


Image source: author's own photos of projects in Germany using EnerSIGN by Pazen Fenster + Technik



[°C]



BS

# Don't forget to SHADES



Image source: author's own photos of projects in Germany (left) and Berkeley, CA (right)



# Some of that BS!

Larkspur Remodel Window Cost Benefit Analysis							
Brand	Existing	US- Av.	Euro Av.	PH Certified	US -good	US-best	Canadian
R-value W#5	0.99	2.69	5.73	8.68	6.09	8.64	5.9
Heat Dem # (kBTU/ft2yr)	13.7	7.63	6.97	5.71	6.05	8.01	6.75
Price	/	\$29,400.00	\$45,344.50	\$50,830.00	\$35,507.42	\$92,297.79	\$39,852.10
Heat Dem delta	0	6.07	6.73	7.99	7.65	5.69	6.95
\$ Saving/a**	0	1,736.02	1,924.78	2,285.14	2,187.90	1,627.34	1,987.70
30yr \$saving	0	182.10	57,743.40	68,554.20	65,637.00	48,820.20	59,631.00
40yr \$saving	0	69,440.80	76,991.20	91,405.60	87,516.00	65,093.60	79,508.00
yrs to paybk	0	16.94	23.56	22.24	16.23	56.72	20.05
30 yr CO <sub>2</sub> savings (lbs) ***	0	20.03	22.21	26.37	25.25	18.78	22.94

(Highest/Best rating shown in orange field.)

\* The above revised 'Euro Average' cost & rating # reflects the following changes:

New TF Design window profile (rated at R8 value.) with triple glazing

Double glazed wood Accordion-Sliding door at Dining Room

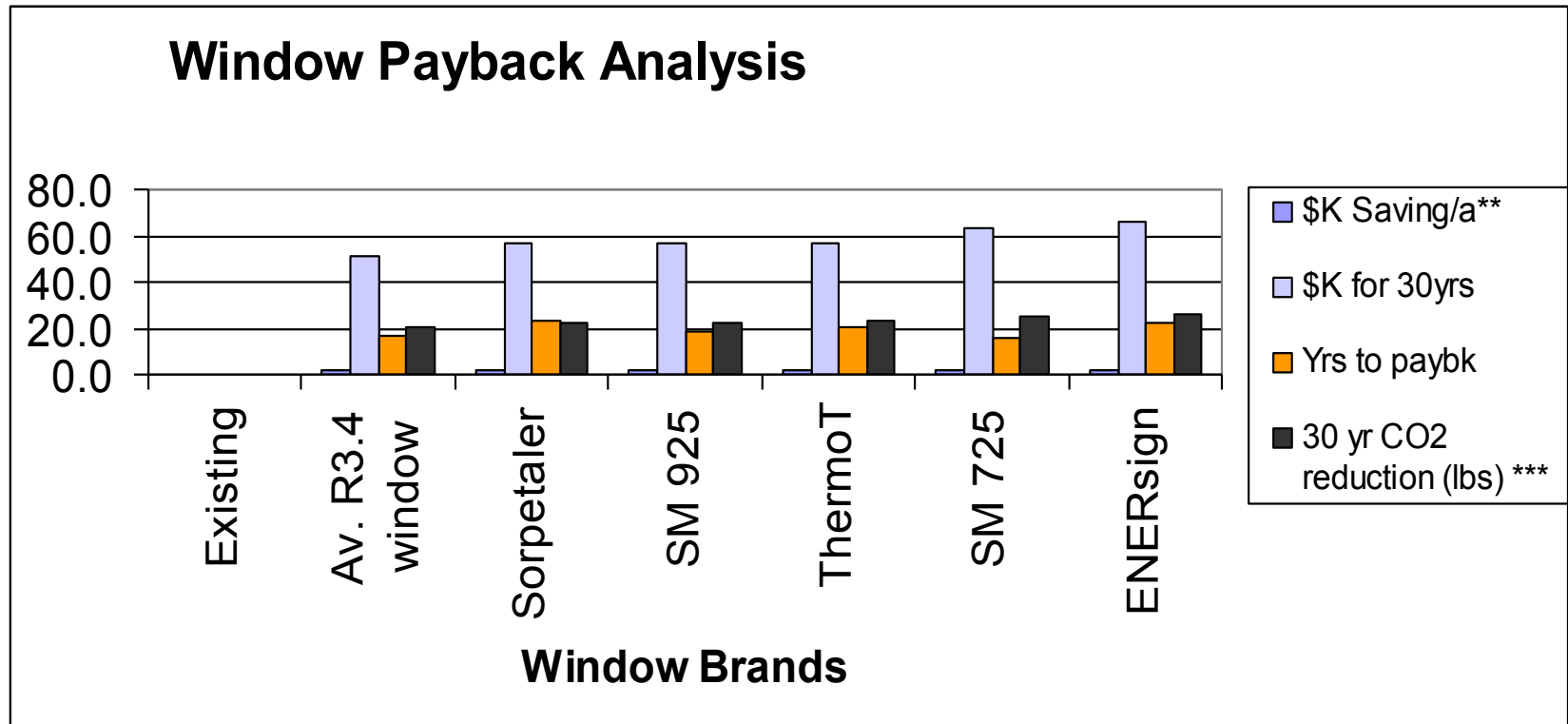
\*\* Assuming \$0.13 per kBTU/ft2yr (1 Therm = 100,000 BTUs = \$1.30 @ 2,200sf =\$286.00)

\*\*\* 11 lbs of CO<sub>2</sub> saved for each Therm saved

Source: Cost Benefit Analysis by Bronwyn Barry, CPHC, for Quantum Builders, 2009



# Weak economic arguments



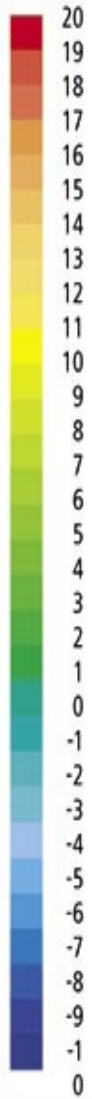
\*\* Assuming \$0.13 per kBtu/ft2yr (1 Therm = 100,000 BTUs = \$1.30 @ 2,200sf = \$286.00)

\*\*\* 11 lbs of CO2 saved for each Therm saved

Source: Compiled by author from data input into the PHPP for a project in Larkspur, Marin.



[°C]



# But HUGE comfort benefits

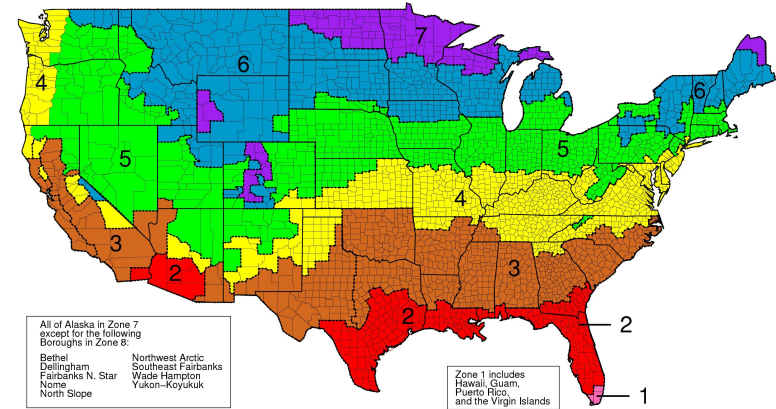


Image source: Stefan Carpentier, Berkeley, CA 2009, Project located in Berkeley, CA



# The case for triple pane

Approx. US Climate Zone	Min. Outdoor Temp (C)	Min. Outdoor Temp (F)	max. UW (W/m2-C)	max. $U_w$ (BTU/ hr.ft2.°F)	max. $R_w$ (hr.ft2.°F/ BTU)
Zone 2	10	50	2.1	0.37	2.70
Zone 3	0	32	1.05	0.18	5.56
Zone 4	-5	23	0.84	0.14	7.14
Zone 5	-10	14	0.7	0.12	8.33
Zone 6	-15	5	0.6	0.1	10.00
Zone 7	-20	-4	0.53	0.09	11.11



Data Source: Dariush Arasteh— LBNL, private email, 2009.

Map Source: <http://resourcecenter.pnl.gov/cocoon/morf/ResourceCenter/dbimages/full/973.jpg>





# Applicable everywhere



Good luck!

(And Thank You)

Bronwyn Barry, Assoc. AIA, CPHC  
Director, One Sky Homes  
PHCA Co-President  
2012